



MINOLTA

Parts Manual

The essentials of imaging

Di850

PREFACE

1. The part numbers listed in Parts Catalog are those which were assigned to the parts making up the machine at the time machine was originally introduced onto the market.
2. Parts whose INDEX numbers are shown white against a black background in the illustration are those to be used in only certain market areas. These part numbers are given in the lower half part of the list section. Check the SFIX No. listed in SFIX CHART on page II to find which part number is applicable to your own area.
3. Parts whose INDEX numbers are shown black against a white background in the illustration are those to be used in all market areas. These parts are listed on the upper half part of the list section.
4. If "NS" follows a part number given in the list section, it indicates that we do not keep a stock of the part. The part is not required for ordinary service jobs, either.
5. If "RP" is shown in the REC column of the list section, it indicates that the part is functionally important.
6. In the exploded views in this Parts Catalog the parts (Screws & Washes, etc...) which are indicated with a "four-digit" numbers are listed in numerical order in the section "SCREWS AND WASHERS". Please check these "four-digit" numbers with the part numbers ("ten-digit" numbers) which should be used for ordering the part.
7. All part numbers consist of "ten-digit" which should all be quoted when ordering a part. The price of parts can be obtained by referring to the "Parts Price List" which is separately issued.
8. All information contained in this Parts Catalog is subject to change.

SFIX CHART

SFIX No.	COUNTRY	VOLTAGE	FREQUENCY (Hz)	PAPER SIZE	SFIX No.	COUNTRY	VOLTAGE	FREQUENCY (Hz)	PAPER SIZE
011	JAPAN	100V	50/60	METRIC	221	USA/CANADA	208-240V	60	INCH
211	EUROPE/RUSSIA	230V	50	METRIC					

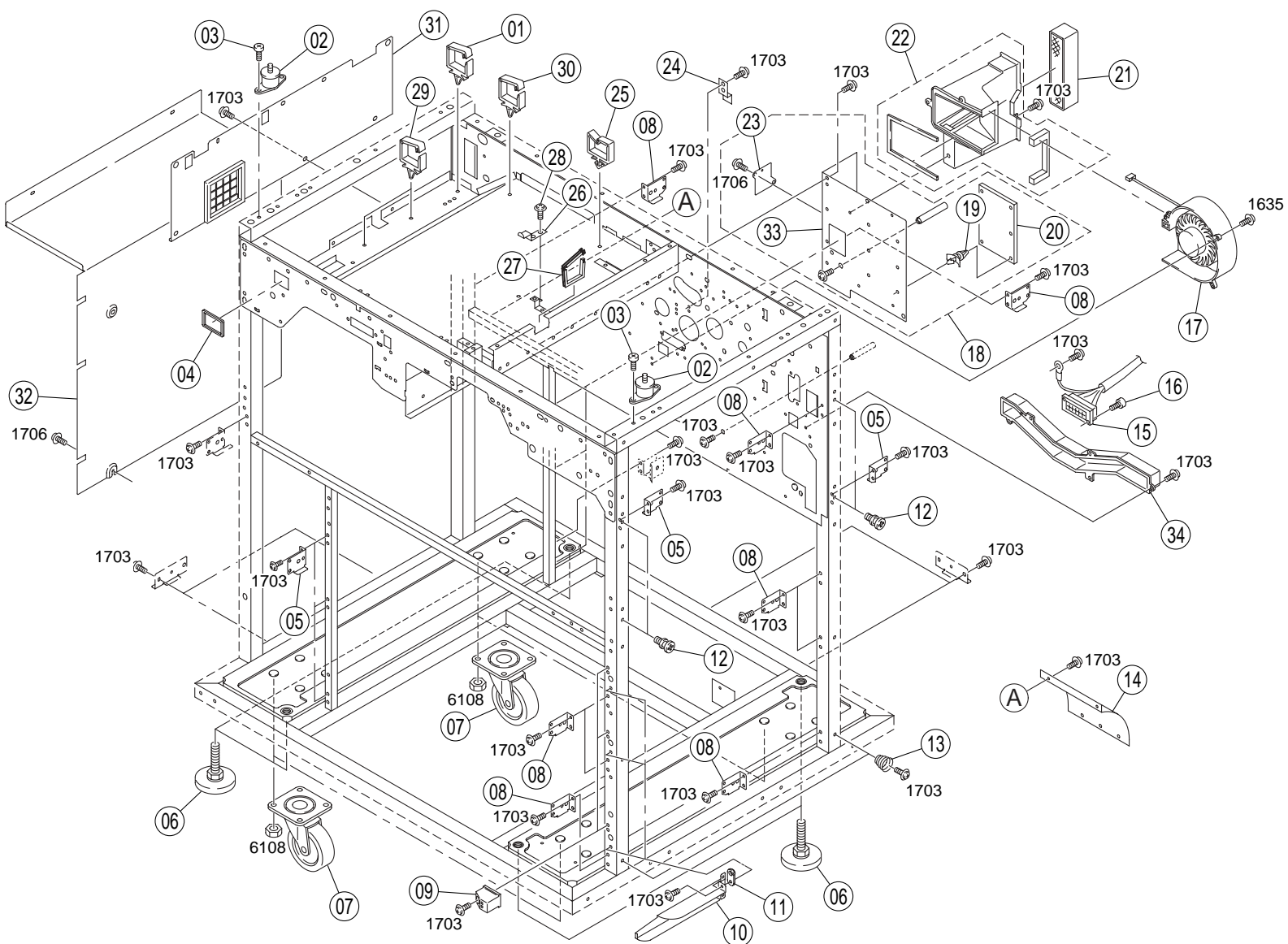
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27.	TONER SUPPLY UNIT (C)	53
28.	FUSING UNIT (A)	55
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38.	ADU (D)	75
39.	ADU (E)	77
40.	ADU (F)	79
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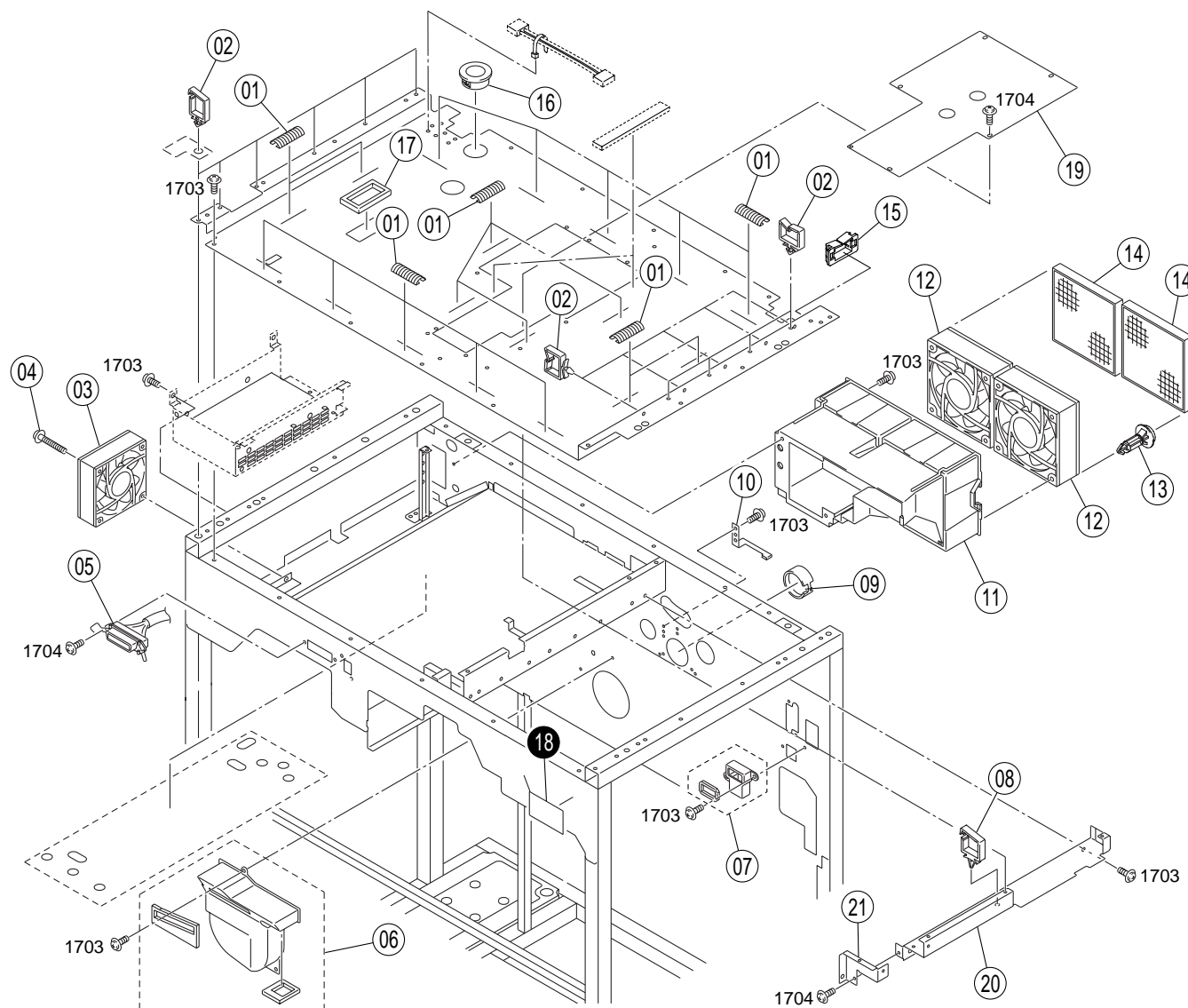
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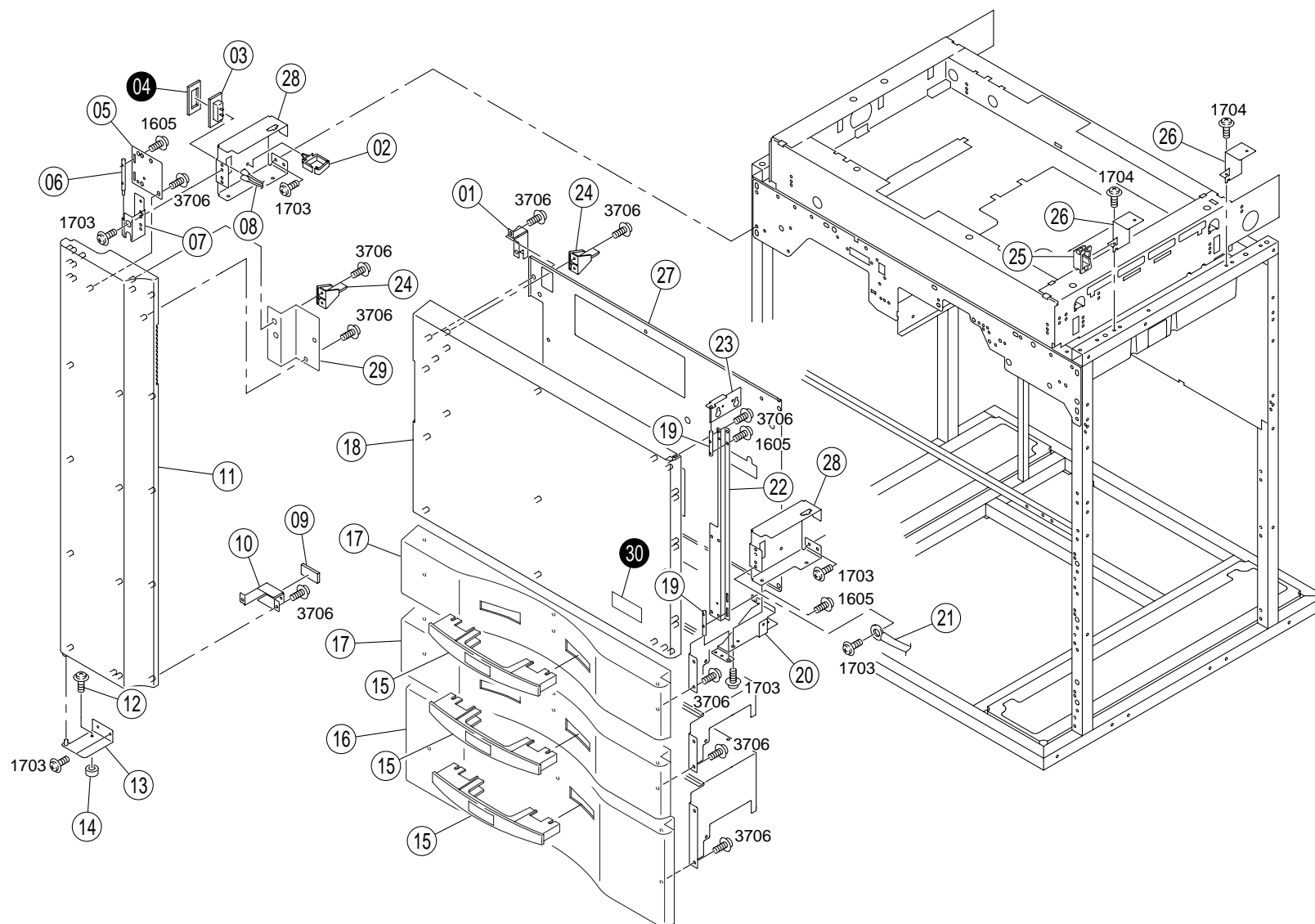
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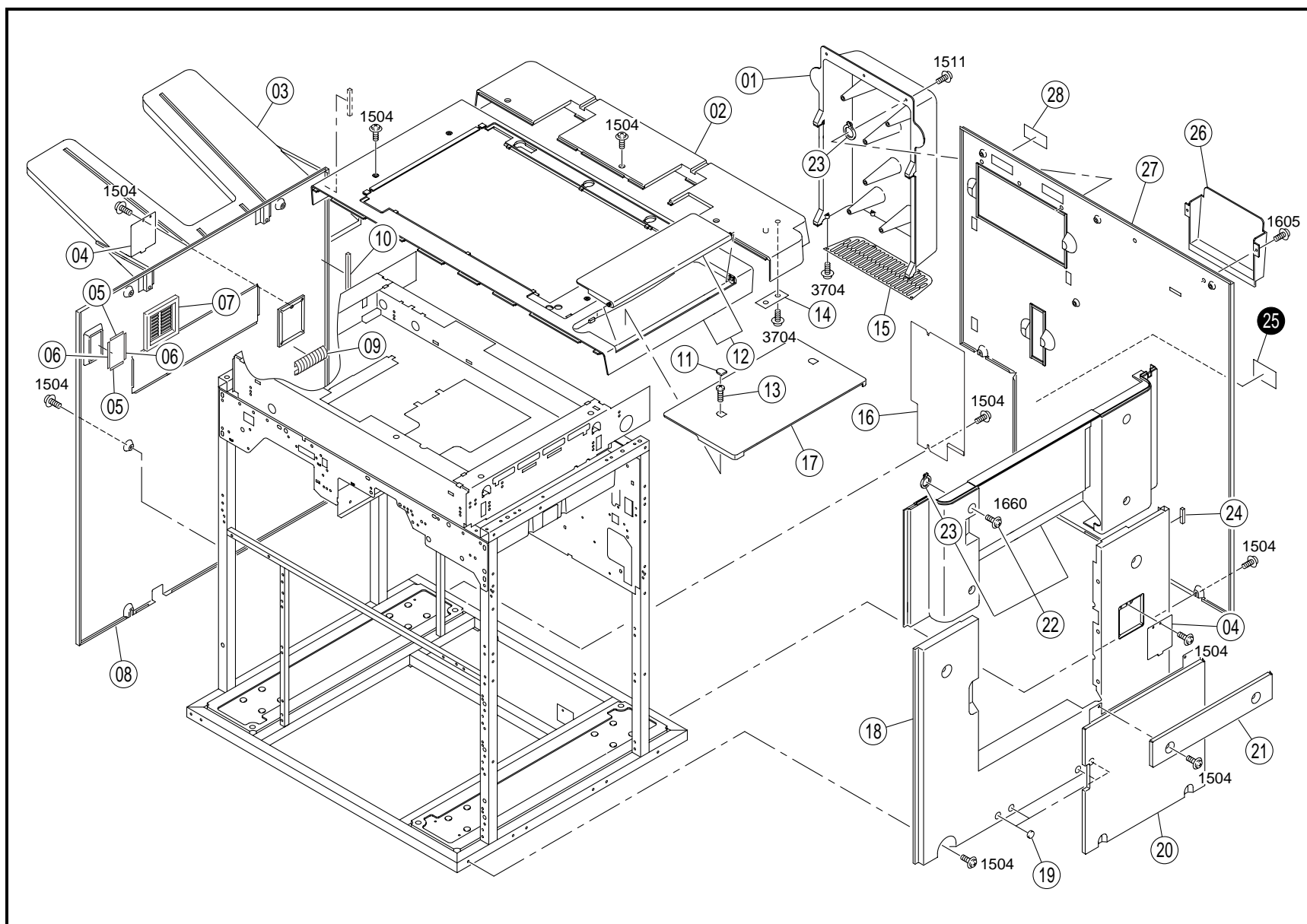
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4014-4043-01	WIRING SADDLE		1	19	9384-1010-31	PWB SUPPORT 11.11H		6
02	4014-1657-01	RUBBER FOOT		2	20	4014-2296-01	NOISE FILTER		1
03	4014-1704-01	SHOULDER SCREW		4	21	4014-1843-01	FILTER	RP	1
04	4024-2172-01	EDGE COVER		1	22	4014-3175-01	DUCT ASSY		1
05	4027-1043-01	PLATE		5	23	4014-1623-01	COVER		1
06	4027-1006-01	STOPPER		4	24	4027-1070-01	PLATE		1
07	4027-1005-01	CASTOR		4	25	4024-2175-01	WIRING SADDLE		1
08	4027-1044-01	PLATE		11	26	4014-2169-01	BRACKET		1
09	4014-1590-01	HOLDER		3	27	4014-4055-01	EDGE COVER		1
10	4014-1990-01	RELEASE PLATE		3	28	4594-2003-01	SCREW		1
11	4014-1568-01	HOLDER		3	29	4014-4045-01	WIRING SADDLE		2
12	4014-1596-01	SHOULDER SCREW		4	30	4014-4044-01	WIRING SADDLE		1
13	4027-1062-01	SPRING		2	31	4014-3176-01	PLATE		1
14	4027-1237-01	COVER		1	32	4014-1841-01	COVER		1
15	4027-1385-01	WIRE HARNESS ASSY		1	33	4014-1840-01	BRACKET		1
16	4027-1001-01	SCREW		2	34	4014-1842-01	COVER		1
17	4014-1695-01	MOTOR		1					
18	4027-1049-01	BRACKET ASSY		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



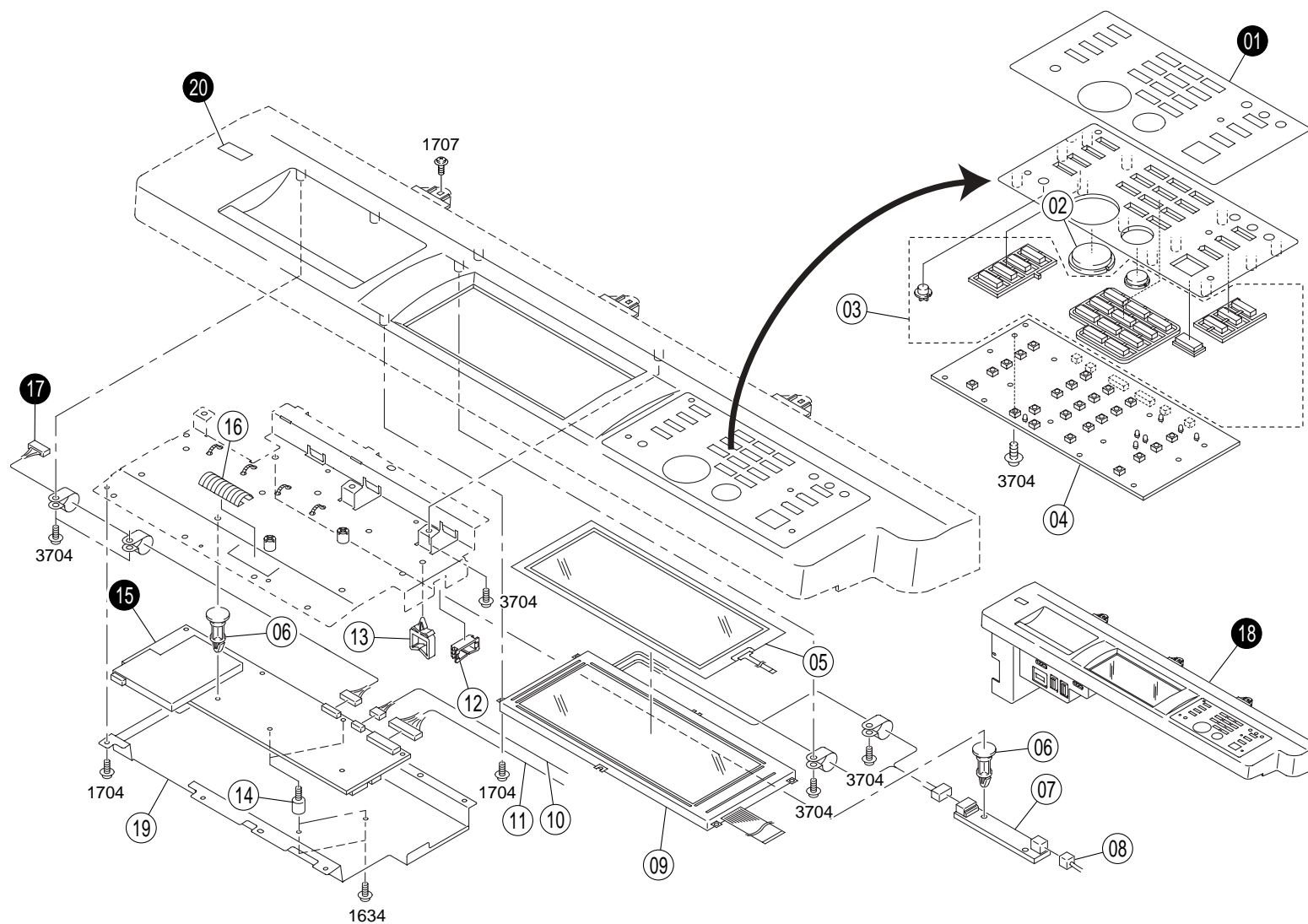
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01	4014-3151-01	EARTH SPRING ASSY	RP	18	20	4027-1046-01 NS	BRACKET		1
02	4014-4045-01	WIRING SADDLE		15	21	4027-1047-01 NS	BRACKET		1
03	4024-2081-01	FAN MOTOR		1					
04	4014-4008-01	SCREW		4					
05	4027-1390-01	WIRE HARNESS ASSY		1					
06	4014-3174-01	COVER ASSY		1					
07	4014-3173-01	COVER ASSY		1					
08	4014-4047-01	WIRING SADDLE		1					
09	4014-1659-01	BUSHING		1					
10	4014-1660-01	PLATE SPRING		1					
11	4027-1050-01	FAN CASING		1					
12	4014-1796-01	FAN MOTOR		2					
13	9384-1520-31	PWB SUPPORT		8					
14	4014-1795-01	OZONE FILTER		2					
15	4014-4054-01	EDGE COVER		1					
16	4027-1532-01	COLLAR		1					
17	4027-1521-01	EDGE COVER		1					
19	4027-1045-01 NS	LID		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				
18	4014-2324-01	LABEL		1	011, 221				
18	4027-1284-01	LABEL		1	211				



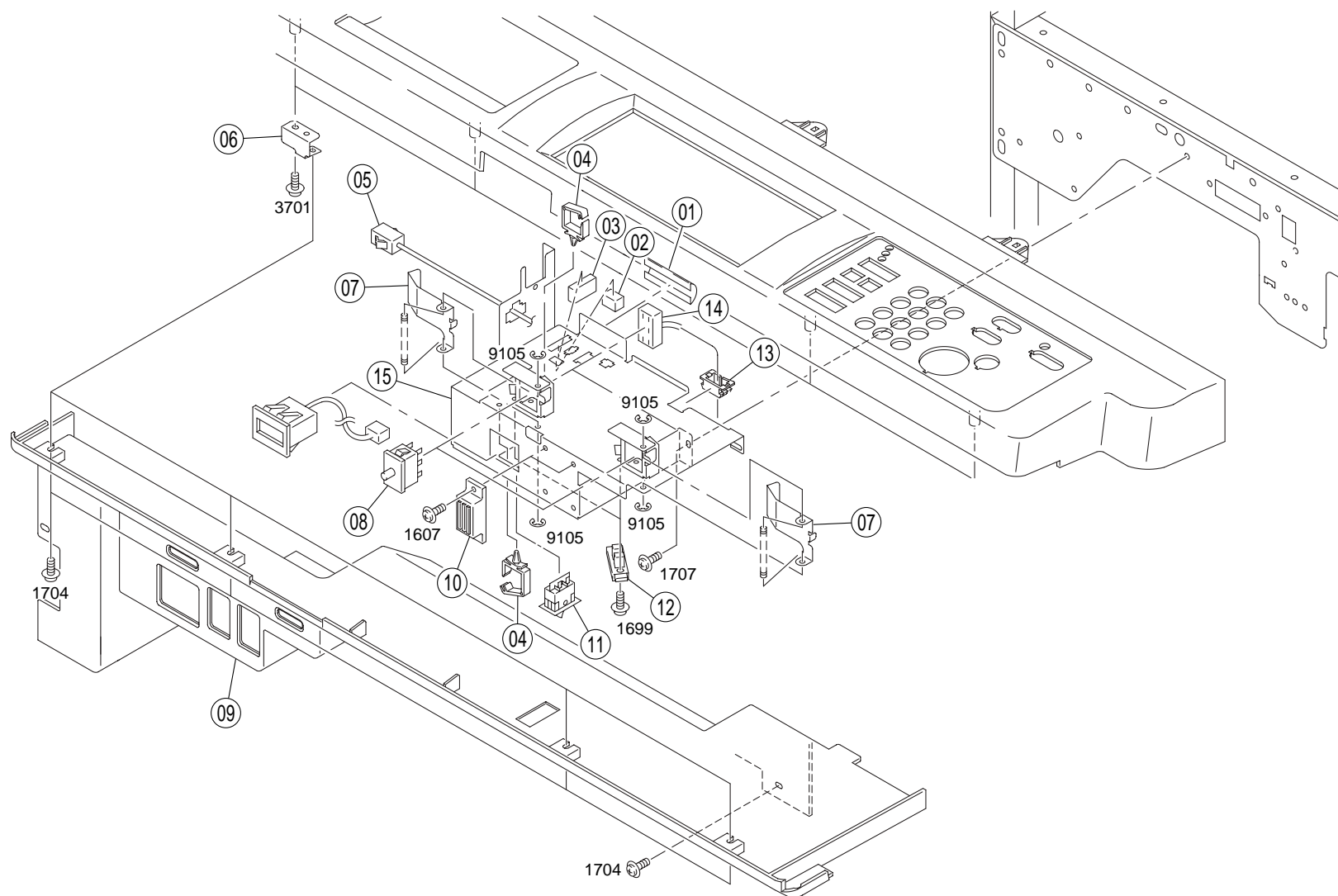
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01	4027-1055-01	BRACKET		1	20	4014-1849-01	FRONT DOOR HINGE		1
02	4014-4047-01	WIRING SADDLE		1	21	4027-1274-01	EARTH GROUND		1
03	4014-1807-01	POWER SWITCH		1	22	4014-1854-01	BRACKET		1
05	4027-1054-01	BRACKET		1	23	4014-1848-01	FRONT DOOR HINGE		1
06	4014-1856-01	SHAFT		1	24	4014-1853-01	ACTUATOR		2
07	4014-1850-01	FRONT DOOR HINGE		1	25	4014-4054-01	EDGE COVER		1
08	4027-1268-01	WIRE HARNESS ASSY		1	26	4027-1057-01	BRACKET		2
09	4014-1860-01	RUBBER STRIP		1	27	4027-1053-01 NS	PLATE		1
10	4027-1056-01	BRACKET		1	28	4027-1052-01 NS	BRACKET		2
11	4027-1447-01	COVER		1	29	4027-1290-01 NS	PLATE		1
12	4594-2003-01	SCREW		1					
13	4027-1295-01	HINGE		1					
14	4027-1059-01	CUSHION		1					
15	4027-1461-01	HANDLE		3					
16	4027-1457-01	COVER		1					
17	4027-1454-01	COVER		2					
18	4027-1446-01	COVER		1					
19	4014-1851-01	SHAFT		2					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				
04	4014-2332-01	SWITCH PANEL		1	211, 221				
04	4027-1058-01	PANEL		1	011				
30	4027-1490-01 NS	LABEL		1	011, 211				



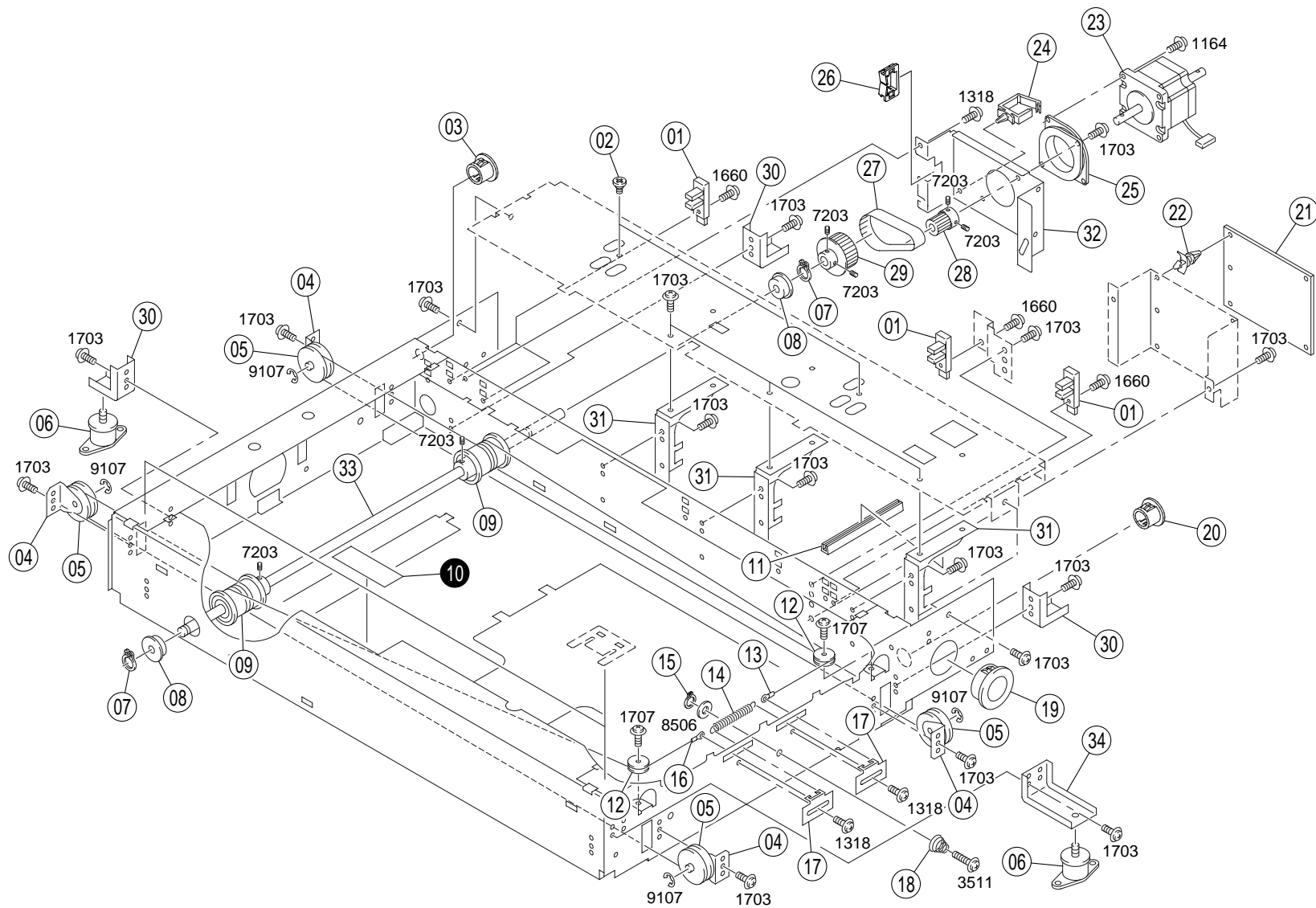
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01	4027-1452-01	COVER		1	19	4014-1031-01	CAP		4
02	4027-1451-01	COVER		1	20	4027-1462-01	COVER ASSY		1
03	4014-1771-01	COPY TRAY		1	21	4027-1463-01	COVER		1
04	4024-2125-01	SIDE COVER		2	22	4027-1471-01	COVER ASSY		1
05	4027-1293-01	CUSHION		2	23	4014-4031-01	RETAINING RING		7
06	4027-1292-01	CUSHION		2	24	4027-1061-01	CUSION		4
07	4027-1051-01	CUSHION		1	26	4027-1453-01	COVER		1
08	4027-1448-01	COVER		1	27	4027-1472-01	COVER		1
09	4014-3151-01	EARTH SPRING ASSY		1	28	4027-1282-01	LABEL		1
10	4027-1291-01	CUSHION		1					
11	4027-1468-01	COVER		2					
12	4027-1473-01	COVER ASSY		1					
13	4014-4002-01	SCREW		2					
14	4014-1868-01	PLATE		1					
15	4014-1859-01	COVER		1					
16	4027-1450-01	COVER		1					
17	4027-1464-01	COVER		1					
18	4027-1449-01	COVER		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				
25	4014-1837-01	LABEL		1	221				
25	4014-1839-01	LABEL		1	211				
25	4027-1281-01	LABEL		1	011				



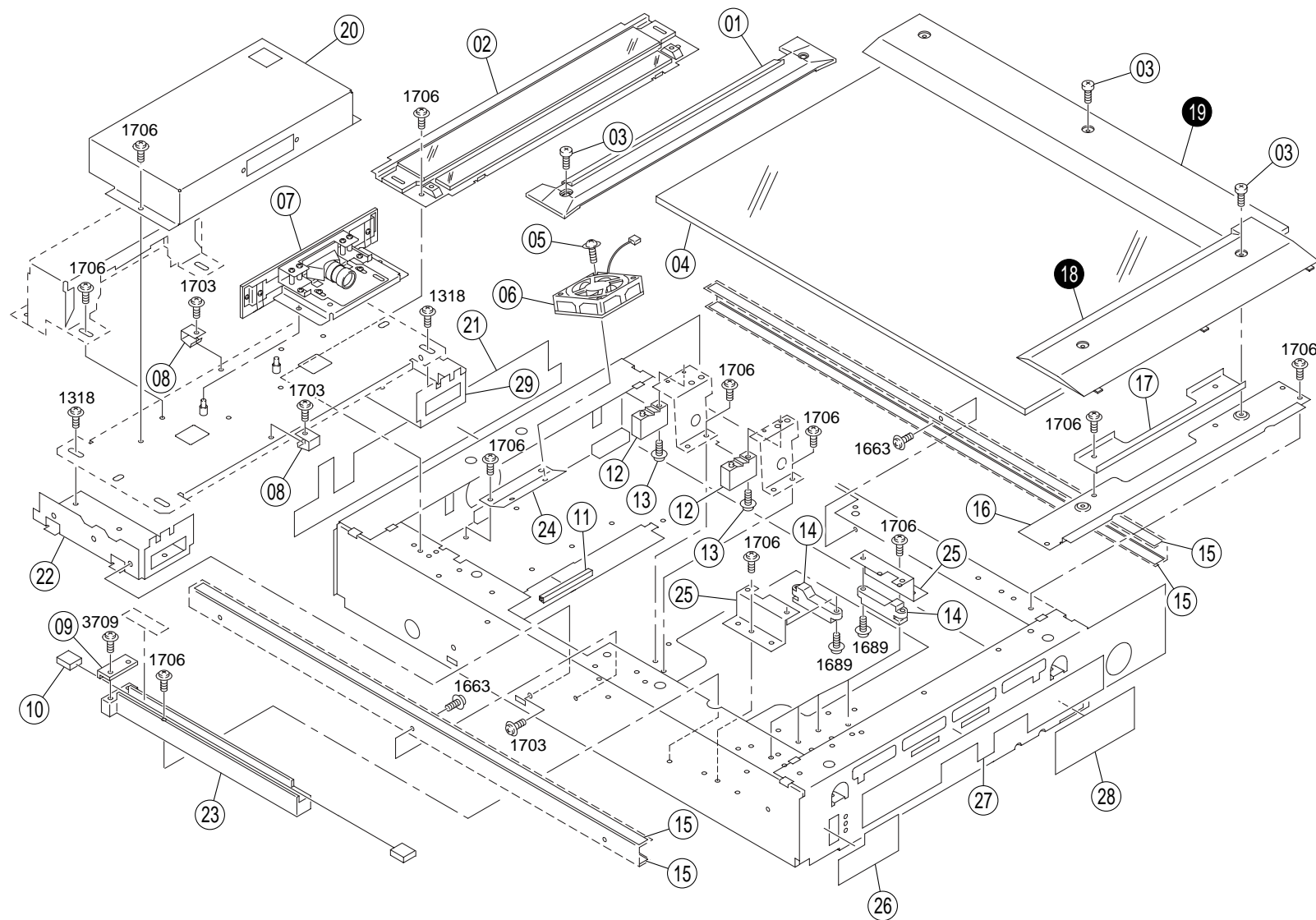
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
02	4024-2977-01	BUTTON		1					
03	4024-0901-01	BUTTON KIT		1					
04	4027-1487-01	PWB ASSY	RP	1					
05	4014-2299-01	TOUCHE KEY BOARD		1					
06	4014-4066-01	PWB SUPPORT		2					
07	4024-2887-01	PWB ASSY	RP	1					
08	4027-1417-01	WIRE HARNESS ASSY		1					
09	4014-2298-01	LCD UNIT		1					
10	4027-1261-01	WIRE HARNESS ASSY		1					
11	4027-1269-01	WIRE HARNESS ASSY		1					
12	4014-4054-01	EDGE COVER		1					
13	4014-4053-01	WIRING SADDLE		1					
14	4027-1229-01	SCREW		2					
16	4014-3151-01	EARTH SPRING ASSY		1					
19	4027-1228-01 NS	COVER		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				
01	4024-2973-01	FACE SHEET		1	011				
01	4024-2986-01	FACE SHEET		1	221				
15	4027-1486-01	PWB ASSY	RP	1	011				
15	4027-1495-01	PWB ASSY	RP	1	221				
15	4027-1501-01	PWB ASSY	RP	1	211				
17	4027-1398-01	WIRE HARNESS ASSY		1	011, 221				
17	4027-1442-01	WIRE HARNESS ASSY		1	211				
18	4027-1485-01	CONTROL PANEL	RP	1	011				
18	4027-1494-01	CONTROL PANEL	RP	1	221				
18	4027-1500-01	PWB ASSY	RP	1	211				
20	4027-1497-01	LABEL		1	221				



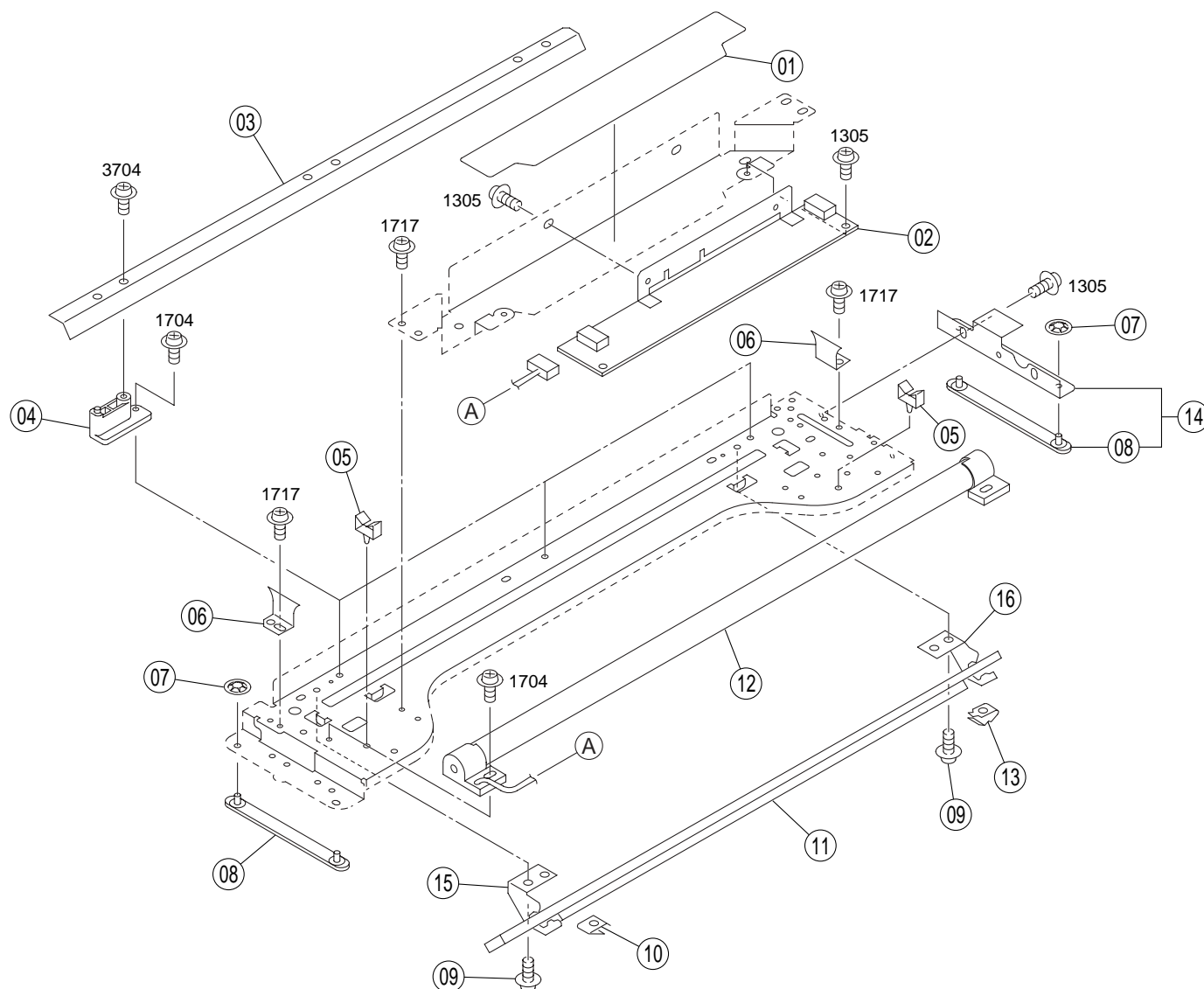
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01	4014-3151-01	EARTH SPRING ASSY		1					
02	4014-4069-01	CONNECTOR		1					
03	4027-1534-01	CONNECTOR		1					
04	4014-4048-01	WIRING SADDLE		2					
05	4027-1267-01	WIRE HARNESS ASSY		1					
06	4014-2162-01	BRACKET		4					
07	4014-2163-01	ACTUATOR		2					
08	4014-1741-01	DOOR SWITCH		2					
09	4014-2161-01	COVER		1					
10	4014-2165-01	MAGNET CATCH		2					
11	4014-1807-01	POWER SWITCH		1					
12	4024-2098-01	PHOTO INTERRUPTER		2					
13	4024-2184-01	EDGE COVER		1					
14	4027-1393-01	WIRE HARNESS ASSY		1					
15	4027-1227-01 NS	BRACKET		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



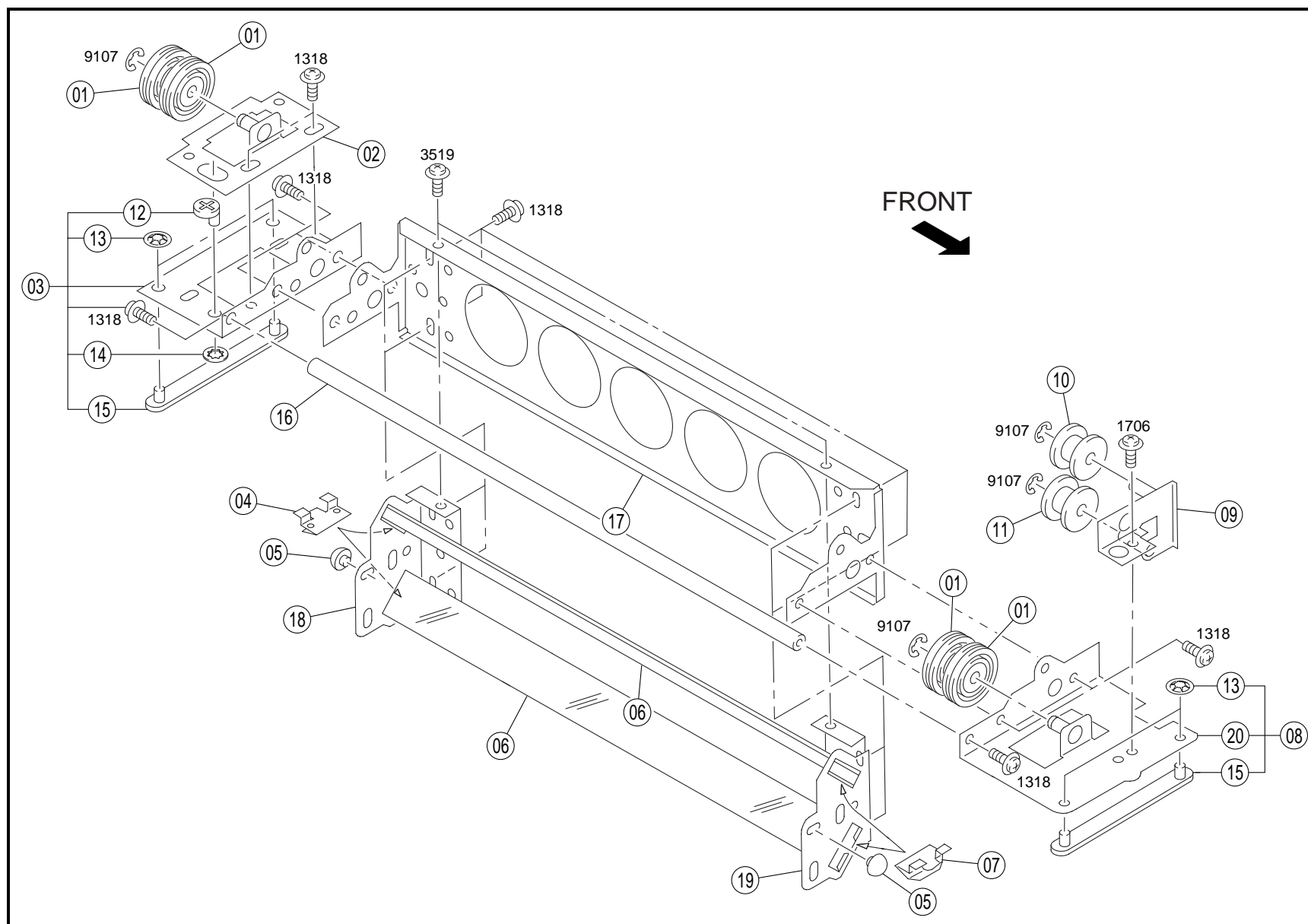
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01	4024-2098-01	PHOTO INTERRUPTER		3	20	4027-1532-01	COLLAR		1
02	4014-1331-01	SHOULDER SCREW		2	21	4027-1422-01	PWB ASSY	RP	1
03	4027-1531-01	COLLAR		1	22	9384-1010-31	PWB SUPPORT 11.11H		5
04	4024-2373-01	BRACKET		4	23	4027-1378-01	MOTOR		1
05	4014-2357-01	PULLEY		4	24	4014-4048-01	WIRING SADDLE		1
06	4014-1657-01	RUBBER FOOT		2	25	4014-2153-01	RETAINING RING		1
07	4027-1517-01	RETAINING RING		2	26	4014-4054-01	EDGE COVER		1
08	4014-1763-01	BUSHING		2	27	4014-2261-01	TIMING BELT		1
09	4014-1681-01	PULLEY		2	28	4014-2180-01	PULLEY 19T		1
11	4014-4061-01	EDGE COVER		1	29	4014-2181-01	PULLEY 38T		1
12	4014-1682-01	WIRE GUIDE		2	30	4027-1022-01 NS	BRACKET		3
13	4014-1816-01	WIRE		1	31	4027-1015-01 NS	PLATE		3
14	4014-1793-01	TENSION SPRING		1	32	4027-1224-01 NS	BRACKET		1
15	4014-4031-01	RETAINING RING		1	33	4027-1020-01 NS	SHAFT		1
16	4027-1362-01	WIRE		1	34	4027-1226-01 NS	SUPPORT		1
17	4014-1683-01	PLATE		2					
18	4014-2327-01	LOCK SPRING		1					
19	4014-4062-01	COLLAR		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				
10	4014-1836-01	LABEL		1	221				
10	4014-1838-01	LABEL		1	211				
10	4027-1037-01	LABEL		1	011				



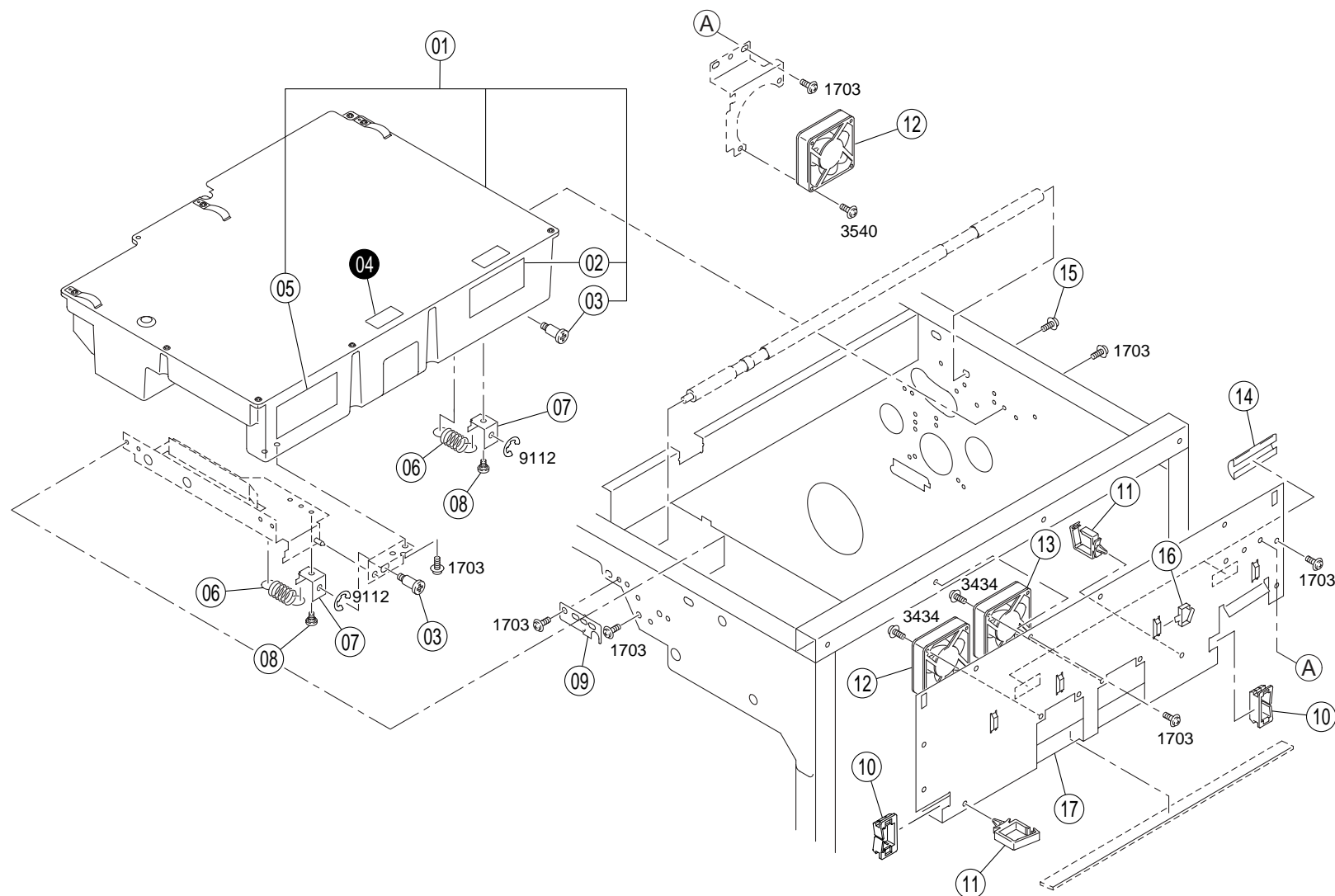
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01	4027-1484-01	STOPPER PLATE		1	21	4014-2155-01	SHEET		1
02	4014-3160-01	ORI GLASS ASSY		1	22	4027-1016-01 NS	BRACKET		1
03	4024-2355-01	SHOULDER SCREW		7	23	4014-1684-01	GUIDE		1
04	4014-1803-01	ORIGINAL GLASS		1	24	4027-1225-01 NS	BRACKET		1
05	4014-4021-01	SCREW		4	25	4027-1021-01 NS	BRACKET		5
06	4024-2082-01	FAN MOTOR		1	26	4014-2156-01	SHEET		1
07	4027-1361-01	CCD UNIT		1	27	4014-2157-01	SHEET		1
08	4014-1818-01	PLATE SPRING		2	28	4014-2158-01	SHEET		1
09	4024-2372-01	CORD CLAMP		1	29	4027-1017-01 NS	BRACKET		1
10	4027-1272-01	WIRE HARNESS ASSY		1					
11	4027-1530-01	CUSHION		1					
12	4024-2100-01	APS SENSOR		2					
13	4014-4007-01	SCREW		2					
14	4024-2099-01	PHOTO INTERRUPTER		2					
15	4014-1817-01	TAPE		4					
16	4014-1810-01	PLATE		1					
17	4014-1811-01	PLATE		1					
20	4027-1018-01 NS	SHIELD PLATE		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				
18	4027-1466-01	STOPPER PLATE		1	011				
18	4027-1491-01	STOPPER PLATE		1	221				
18	4027-1498-01	STOPPER PLATE		1	211				
19	4027-1467-01	STOPPER PLATE		1	011				
19	4027-1492-01	STOPPER PLATE		1	221				
19	4027-1499-01	STOPPER PLATE		1	211				



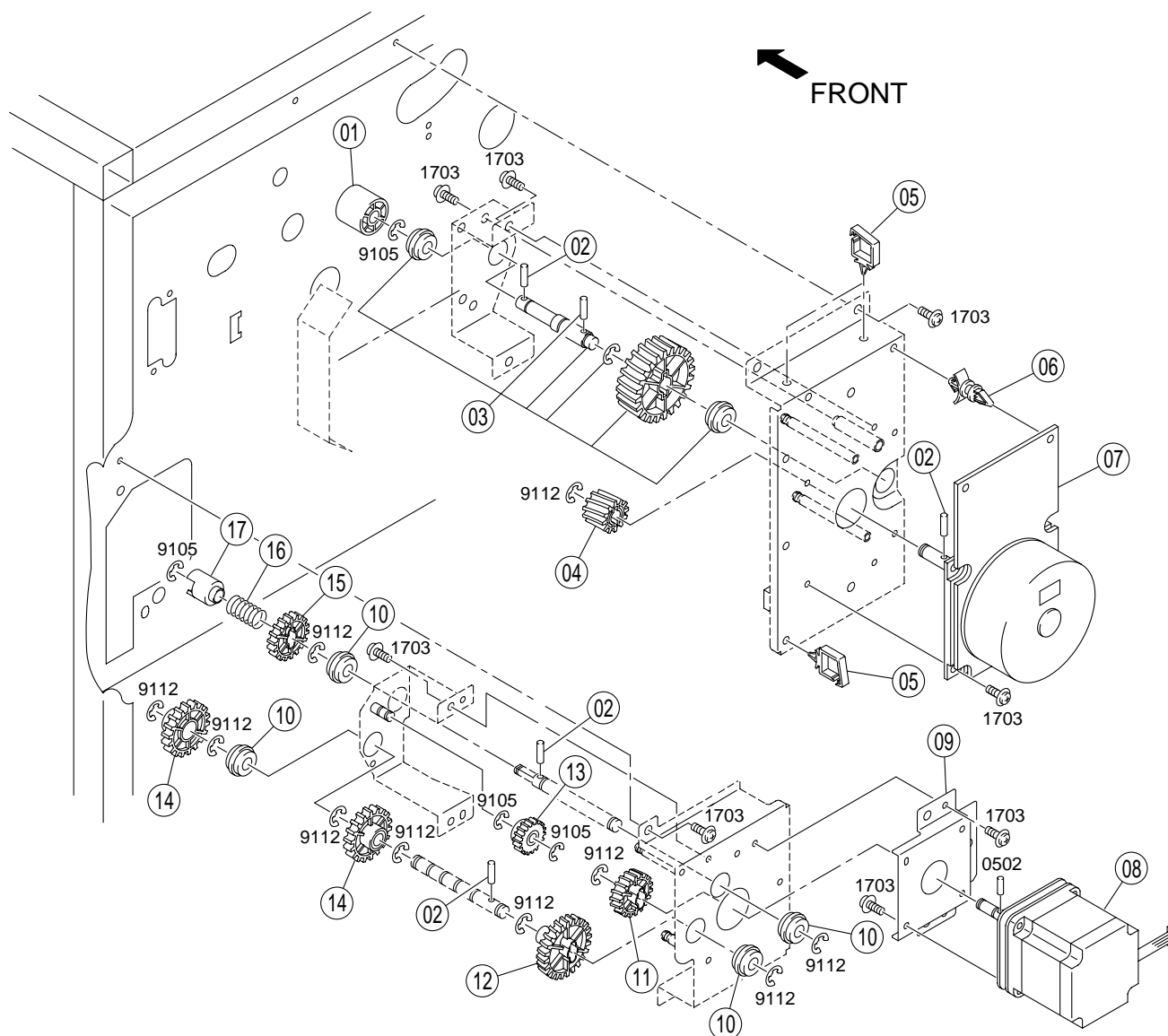
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01	4024-2777-01	SHEET	RP	1					
02	4024-2094-01	LAMP STARTER		1					
03	4014-1812-01	REFLECTOR		1					
04	4014-1814-01	HOLDER		3					
05	4024-2179-01	WIRING SADDLE		2					
06	4014-1813-01	REFLECTOR		2					
07	1500-2620-01	NUT		4					
08	4014-1675-01	SLIDE PART		2					
09	4024-2156-01	SCREW		2					
10	4014-1676-01	MIRROR HOLDER		1					
11	4024-2424-01	MIRROR	RP	1					
12	4024-2084-01	EXPOSURE LAMP		1					
13	4014-1677-01	MIRROR HOLDER		1					
14	4024-2772-01	GUIDE PLATE		1					
15	4027-1023-01	NS PLATE		1					
16	4027-1024-01	NS PLATE		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



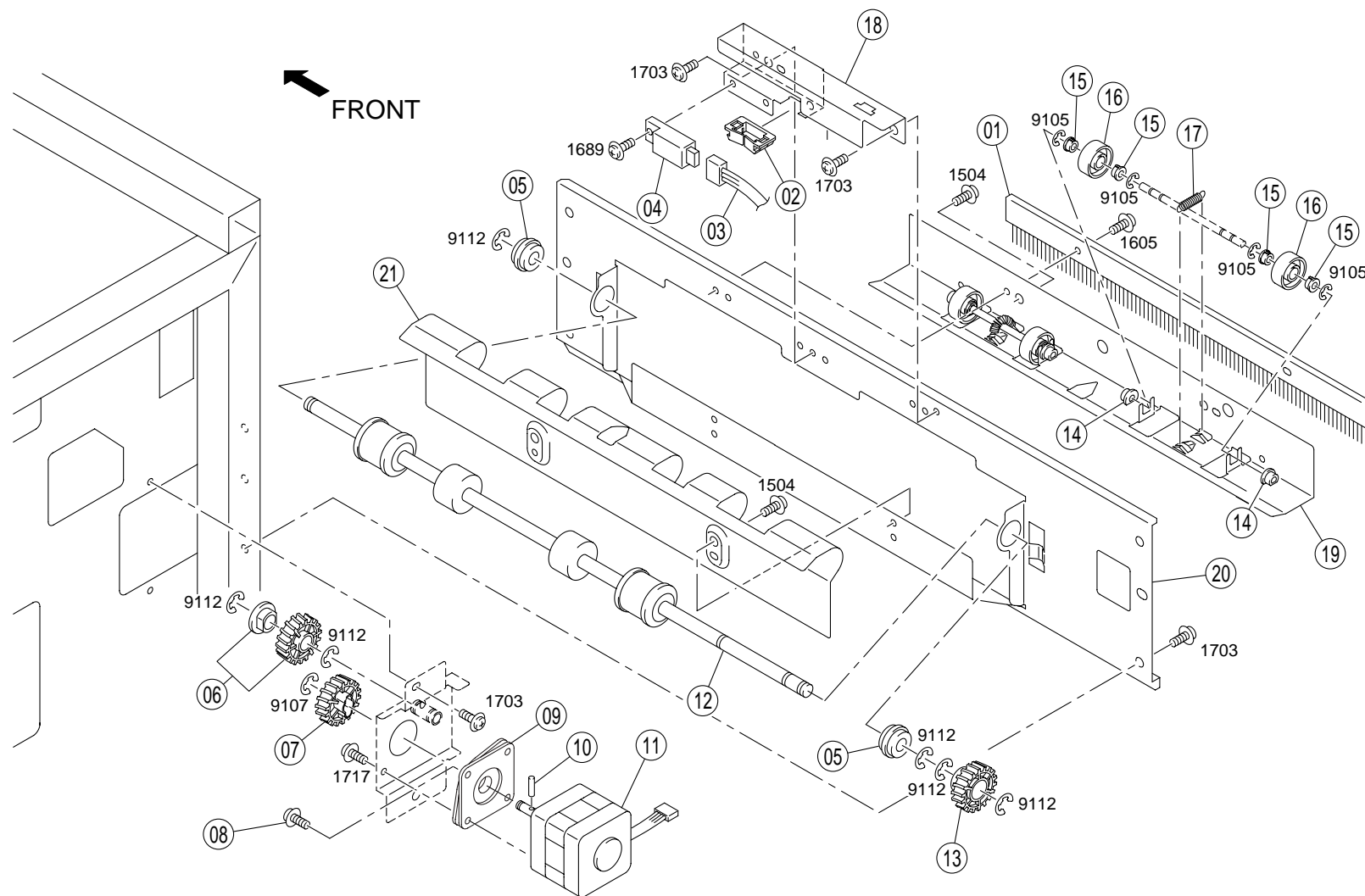
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4014-2357-01	PULLEY		4	19	4014-1794-01	PLATE		1
02	4027-1025-01	BRACKET		1	20	4027-1034-01 NS	PLATE		1
03	4014-3157-01	SIDE PLATE-RR		1					
04	4014-1678-01	MIRROR HOLDER		2					
05	4014-1686-01	RUBBER STRIP		2					
06	4014-1819-01	MIRROR		2					
07	4014-1679-01	MIRROR HOLDER		2					
08	4014-3156-01	SIDE PLATE-FNT		1					
09	4027-1026-01	BRACKET		1					
10	4014-1687-01	GUIDE PULLEY		1					
11	4014-1680-01	GUIDE PULLEY		1					
12	4014-1730-01	CAM		1					
13	1500-2620-01	NUT		4					
14	4014-4073-01	RETAINING RING		1					
15	4014-1675-01	SLIDE PART		2					
16	4027-1019-01 NS	SHAFT		1					
17	4027-1033-01 NS	BRACKET		1					
18	4024-2403-01 NS	POSITIONING PLATE		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



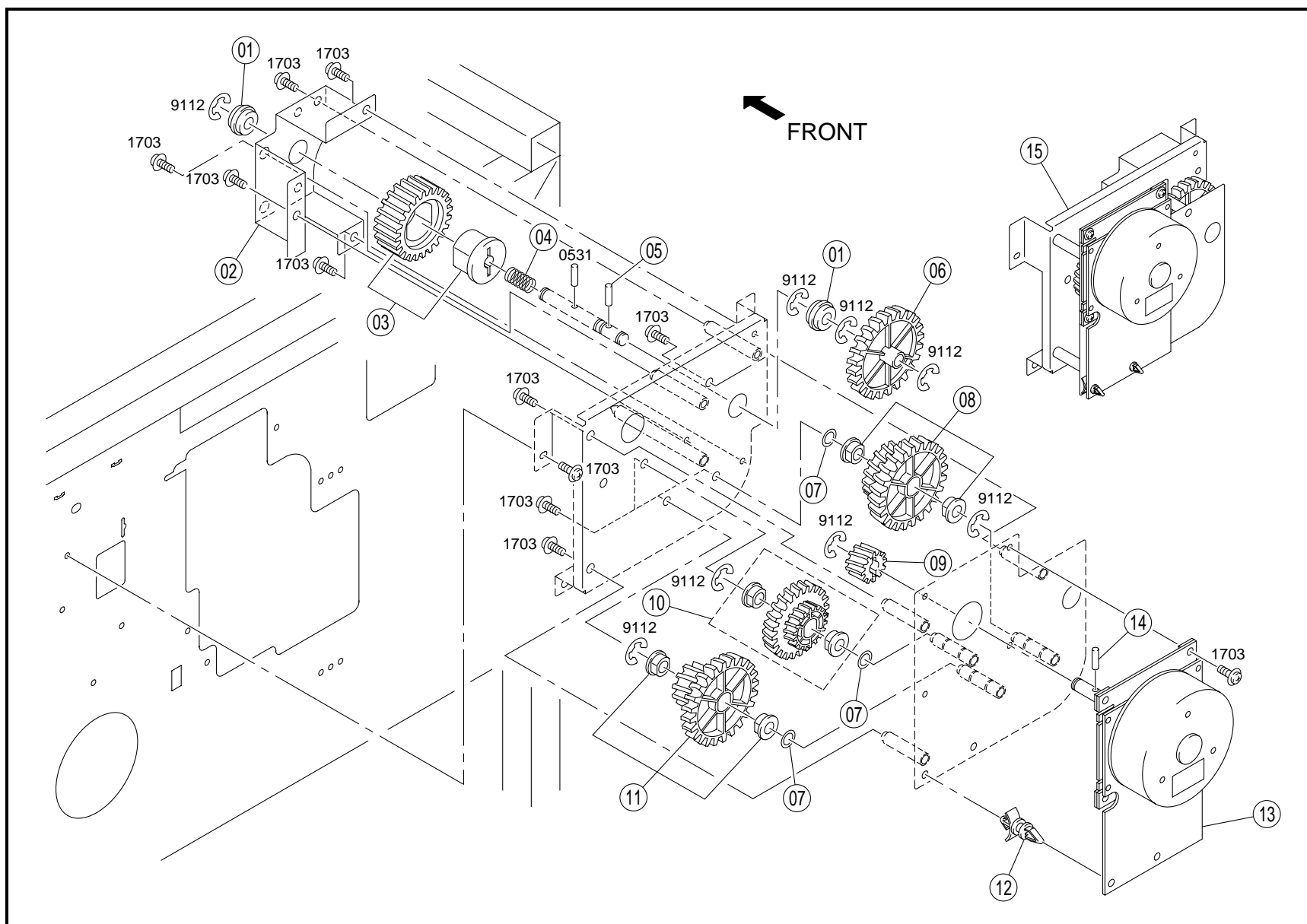
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4027-1363-01	PRINT HEAD ASSY		1					
02	4014-2323-01	LASER CAUTION LABEL		1					
03	4014-1707-01	SHOULDER SCREW		2					
05	4014-2325-01	CAUTION LABEL		1					
06	4014-1577-01	TENSION SPRING		2					
07	4014-1706-01	MOUNT PLATE		2					
08	4014-1705-01	SHOULDER SCREW		2					
09	4014-2159-01	PLATE		1					
10	4014-4054-01	EDGE COVER		2					
11	4014-4048-01	WIRING SADDLE		2					
12	4024-2081-01	FAN MOTOR		2					
13	4014-2605-01	FAN MOTOR		1					
14	4014-3151-01	EARTH SPRING ASSY		2					
15	4027-1510-01	SCREW		1					
16	4598-2003-01	WIRING SADDLE		4					
17	4027-1364-01 NS	BRACKET		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				
04	4014-2324-01	LABEL		1	011, 221				
04	4027-1284-01	LABEL		1	211				



INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4014-1871-01	COUPLING PART		1					
02	4014-4076-01	PIN		4					
03	4014-3183-01	GEAR ASSY		1					
04	4014-2183-01	GEAR 19T		1					
05	4014-4048-01	WIRING SADDLE		3					
06	9384-1010-11	PWB SUPPORT 9.8H		2					
07	4014-2282-01	MOTOR		1					
08	4024-2078-01	PAPER EXIT DRIVING MOTOR		1					
09	4027-1065-01	BRACKET		1					
10	4014-1780-01	BUSHING		4					
11	4014-2188-01	GEAR 23T		1					
12	4014-2189-01	GEAR 36T		1					
13	4014-1630-01	GEAR		1					
14	4014-2190-01	GEAR 33T		2					
15	4014-2191-01	GEAR 28T		1					
16	4014-1246-01	PRESSURE SPRING		1					
17	4014-1245-01	COUPLING		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



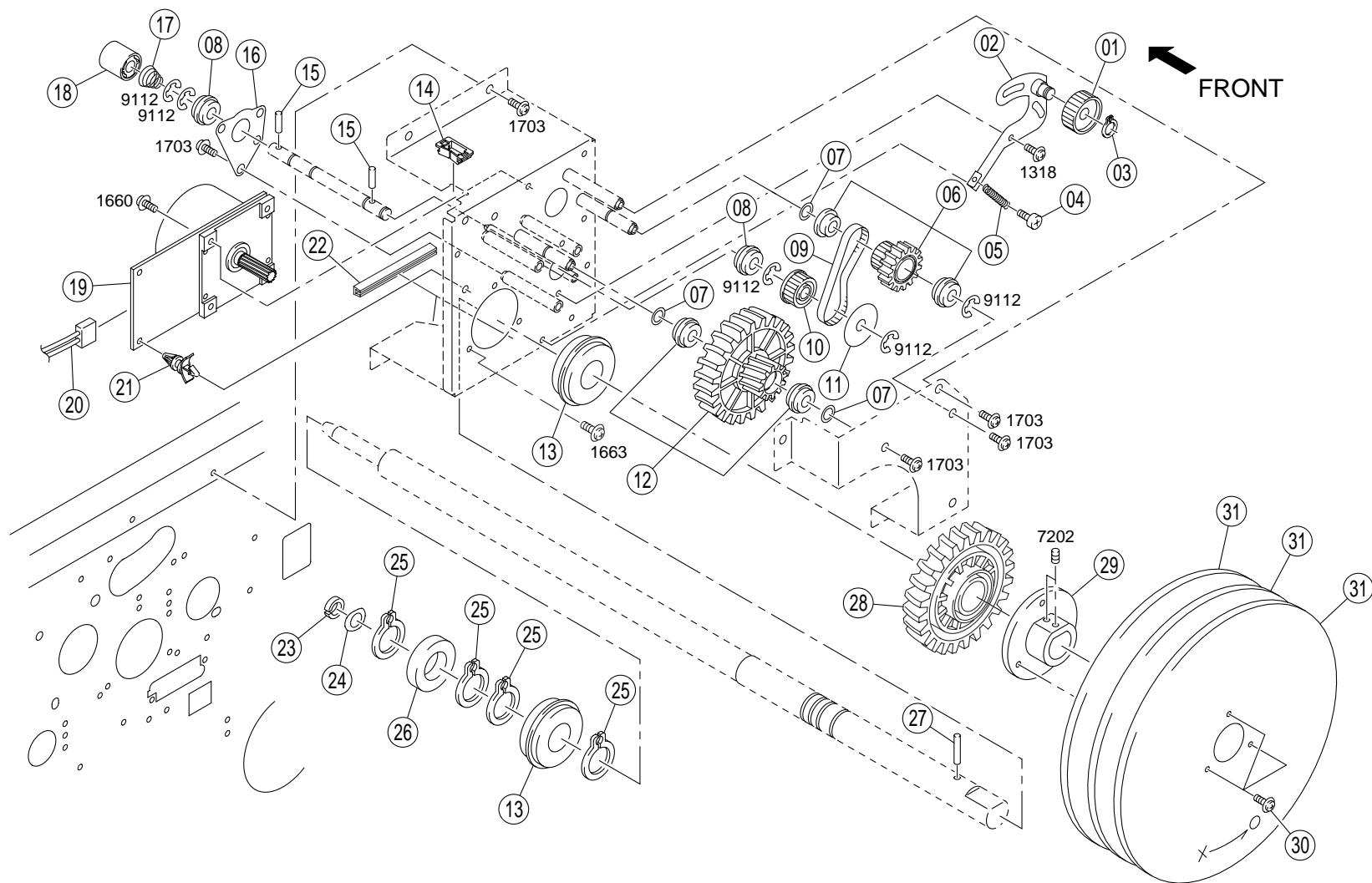
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4014-1006-01	NEUTRALIZING BRUSH		1	19	4027-1067-01 NS	GUIDE PLATE		1
02	4014-4054-01	EDGE COVER		1	20	4027-1066-01 NS	PANEL		1
03	4027-1395-01	WIRE HARNESS ASSY		1	21	4027-1541-01 NS	GUIDE PLATE		1
04	4027-1381-01	PHOTO SENSOR		1					
05	4014-1780-01	BUSHING		2					
06	4014-3192-01	GEAR ASSY		1					
07	4014-2192-01	GEAR 25T		1					
08	4027-1505-01	SCREW		4					
09	4382-1017-01	CUSHION		1					
10	4014-1033-01	PIN		1					
11	4382-1016-01	MOTOR		1					
12	4014-1873-01	ROLLER		1					
13	4014-2193-01	GEAR 25T		1					
14	4014-1670-01	BUSHING		4					
15	4014-1231-01	BUSHING		8					
16	4014-1604-01	ROLLER		4					
17	4014-1876-01	TENSION SPRING		2					
18	4027-1069-01 NS	BRACKET		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



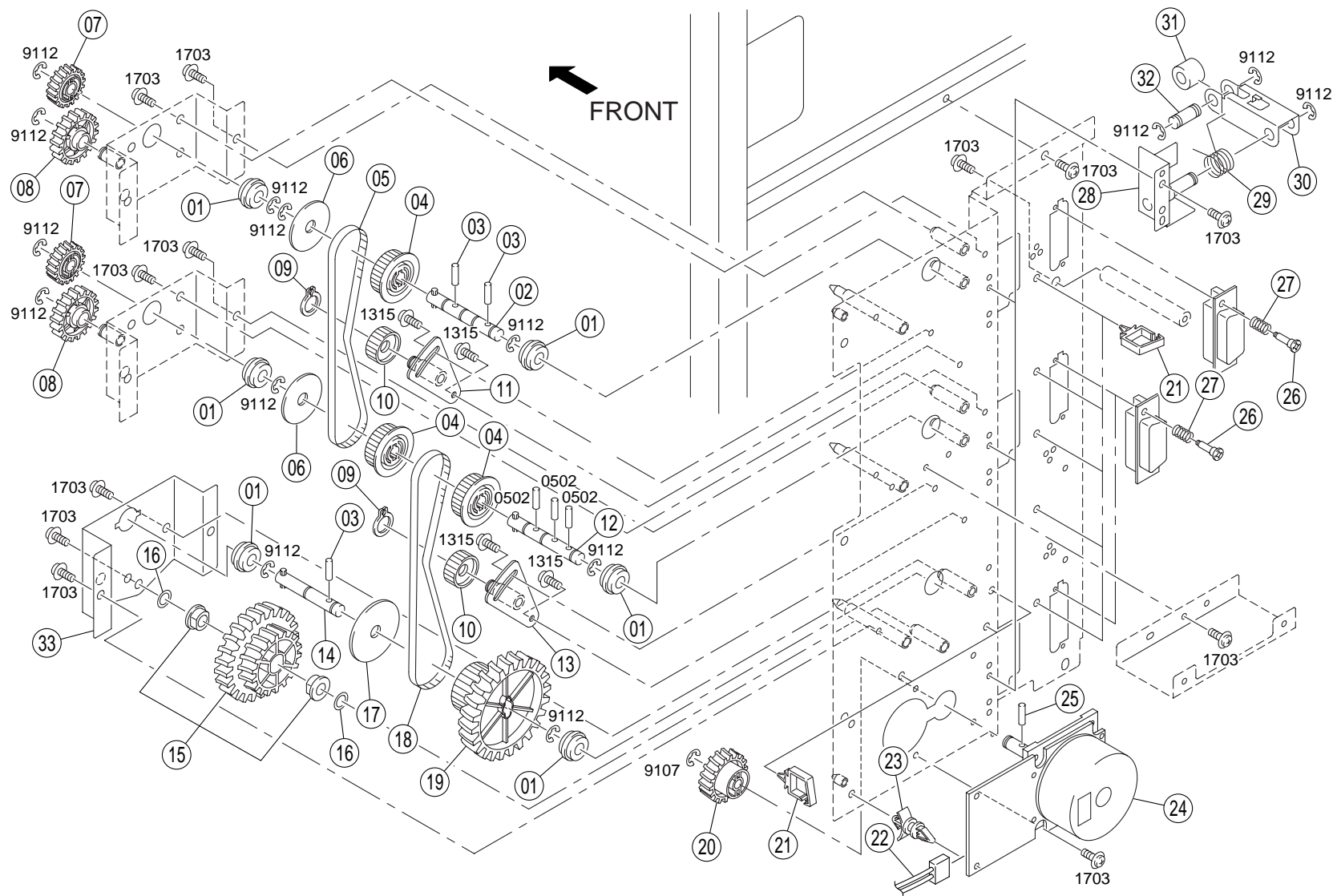
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4014-1780-01	BUSHING		2					
02	4027-1063-01	BRACKET		1					
03	4014-3188-01	GEAR ASSY		1					
04	4024-2362-01	PRESSURE SPRING		1					
05	4014-2700-01	PIN		1					
06	4014-2521-01	GEAR 54T		1					
07	4027-1071-01	SPACER		3					
08	4014-3187-01	GEAR ASSY		1					
09	4014-2903-01	GEAR		1					
10	4014-3185-01	GEAR ASSY		1					
11	4014-3186-01	GEAR ASSY		1					
12	9384-1010-11	PWB SUPPORT 9.8H		2					
13	4014-2282-01	MOTOR		1					
14	4014-2494-01	PIN		1					
15	4027-1297-01	DRIVING ASSY		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				

15 DRIVE SECTION (D)

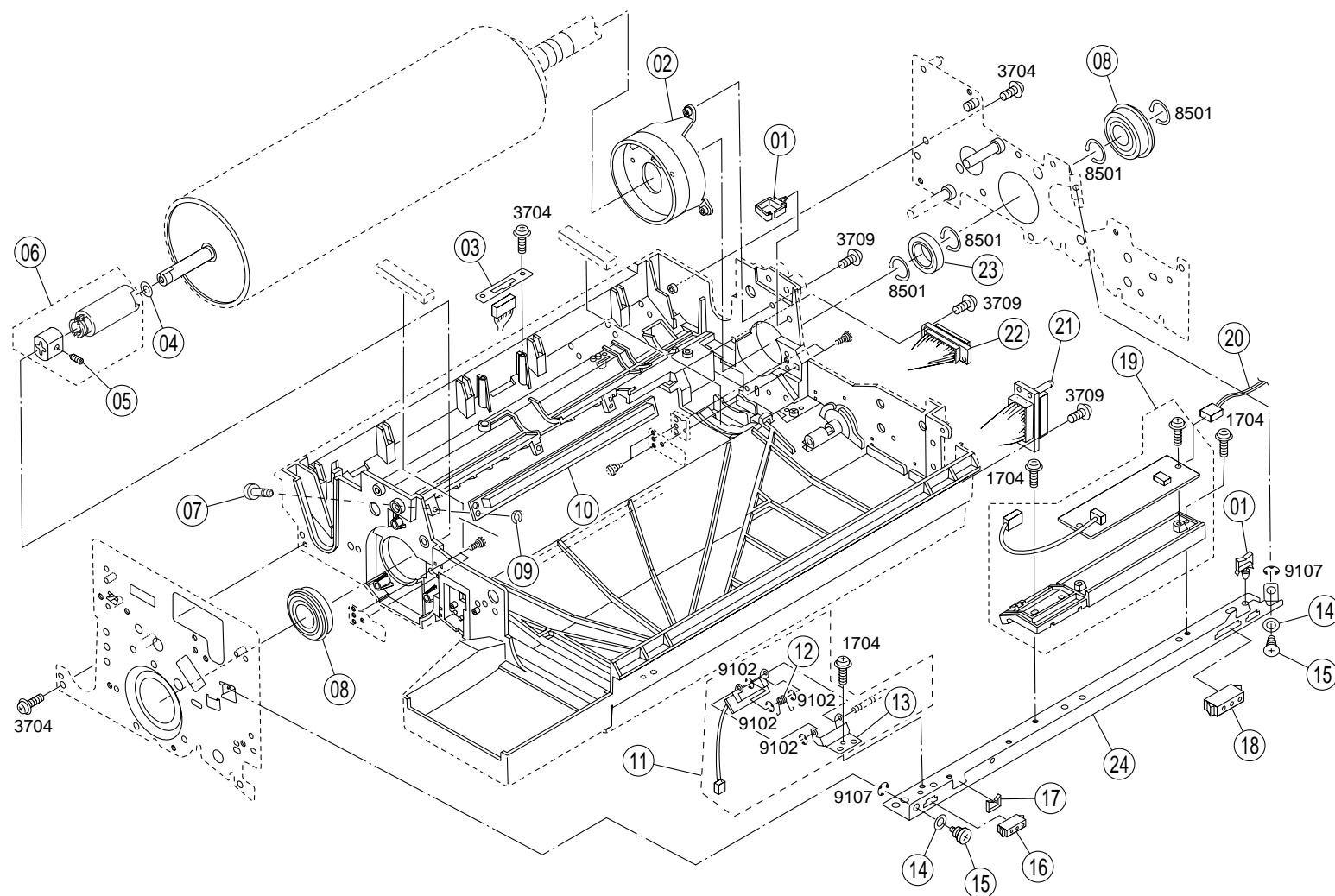
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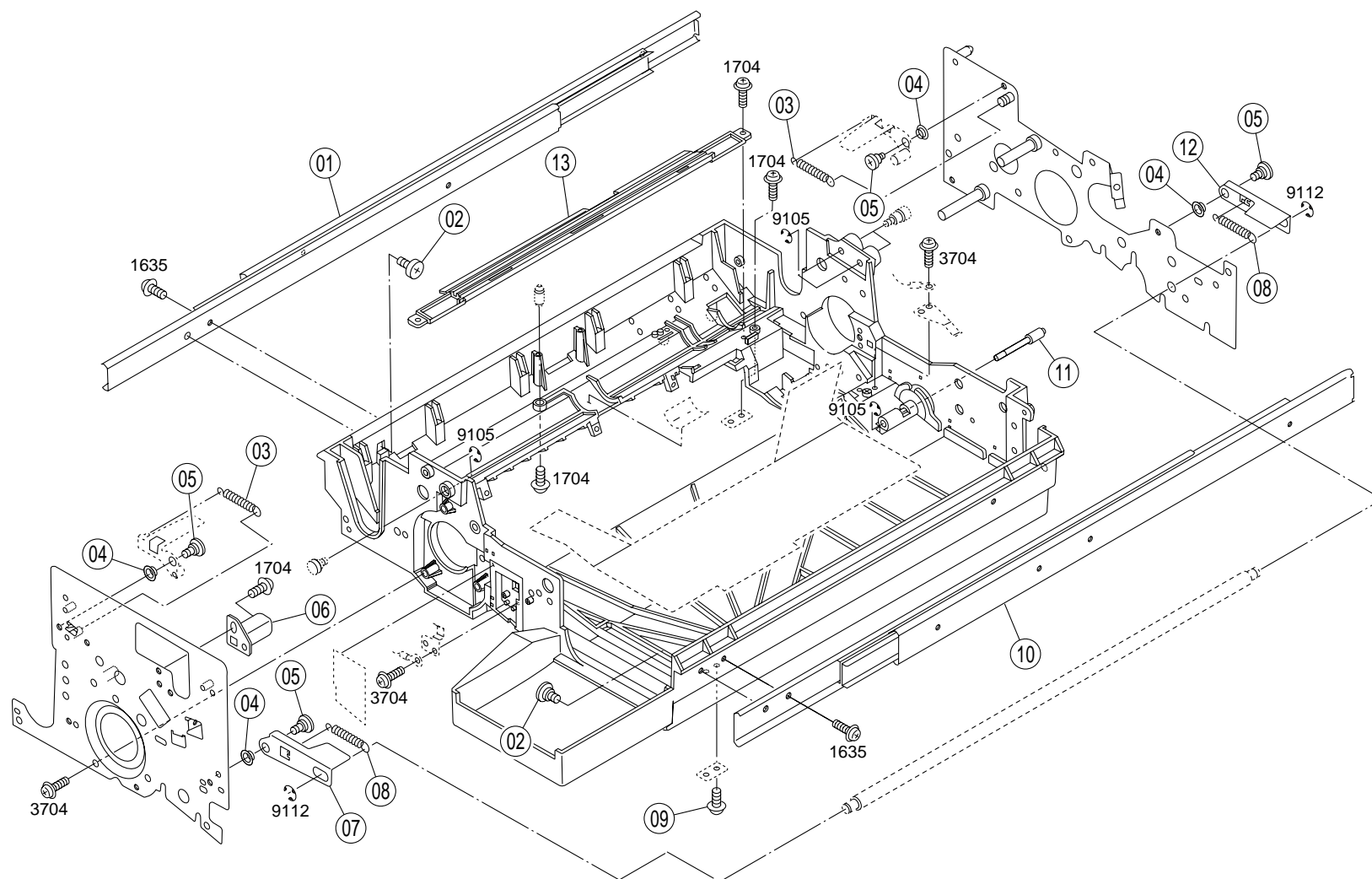
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4014-1772-01	ROLLER		1	19	4014-2281-01	MOTOR		1
02	4014-3193-01	TENSION LEVER		1	20	4027-1259-01	WIRE HARNESS ASSY		1
03	1500-2610-18	C-RING		1	21	9384-1010-11	PWB SUPPORT 9.8H		2
04	4027-1001-01	SCREW		1	22	4014-4061-01	EDGE COVER		1
05	4014-1876-01	TENSION SPRING		1	23	4014-1662-01	COLLAR	RP	1
06	4027-1296-01	GEAR ASSY		1	24	4014-1798-01	WAVE WASHER		1
07	4014-1788-01	SPACER		3	25	4014-4039-01	RETAINING RING		4
08	4014-1780-01	BUSHING		2	26	4014-1690-01	BUSHING		1
09	4027-1375-01	TIMING BELT		1	27	4014-1661-01	PIN		1
10	4027-1367-01	PULLEY		1	28	4027-1368-01	GEAR		1
11	4027-1032-01	COLLER		1	29	4014-1870-01	BUSHING		1
12	4014-3181-01	IDLER GEAR ASSY		1	30	4027-1507-01	SCREW		3
13	4014-1827-01	BUSHING		2	31	4027-1036-01 NS	PLATE		3
14	4014-4054-01	EDGE COVER		1					
15	4014-4076-01	PIN		2					
16	4027-1068-01	SUPPORT		1					
17	4014-1773-01	PRESSURE SPRING		1					
18	4014-1875-01	COUPLING PART		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4014-1780-01	BUSHING		6	19	4014-2185-01	GEAR 63/36T		1
02	4027-1072-01	SHAFT		1	20	4027-1369-01	GEAR		1
03	4014-4076-01	PIN		3	21	4014-4048-01	WIRING SADDLE		8
04	4014-2179-01	PULLEY		3	22	4027-1386-01	WIRE HARNESS ASSY		1
05	4014-2253-01	TIMING BELT		1	23	9384-1820-71	PWB SUPPORT		2
06	4014-1574-01	WASHER		2	24	4024-2075-01	DC BRUSHLESS MOTOR		1
07	4027-1370-01	GEAR		2	25	4027-1035-01	PIN		1
08	4027-1298-01	GEAR		2	26	4027-1008-01	SHAFT		6
09	4014-4038-01	RETAINING RING		2	27	4014-1877-01	PRESSURE SPRING		6
10	4014-1772-01	ROLLER		2	28	4027-1075-01	BRACKET		3
11	4027-1009-01	TENSION LEVER		1	29	4014-1575-01	TORSION SPRING		3
12	4027-1073-01	SHAFT		1	30	4014-1004-01	LOCK PLAT		3
13	4014-3191-01	TENSION LEVER		1	31	4014-1014-01	TRAY LOCK PULLEY		3
14	4027-1074-01	SHAFT		1	32	4014-1005-01	LOCK SHAFT		3
15	4014-3190-01	GEAR ASSY		1	33	4027-1064-01 NS	PLATE		1
16	4014-1788-01	SPACER		2					
17	4014-1874-01	WASHER		1					
18	4014-2254-01	TIMING BELT		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				

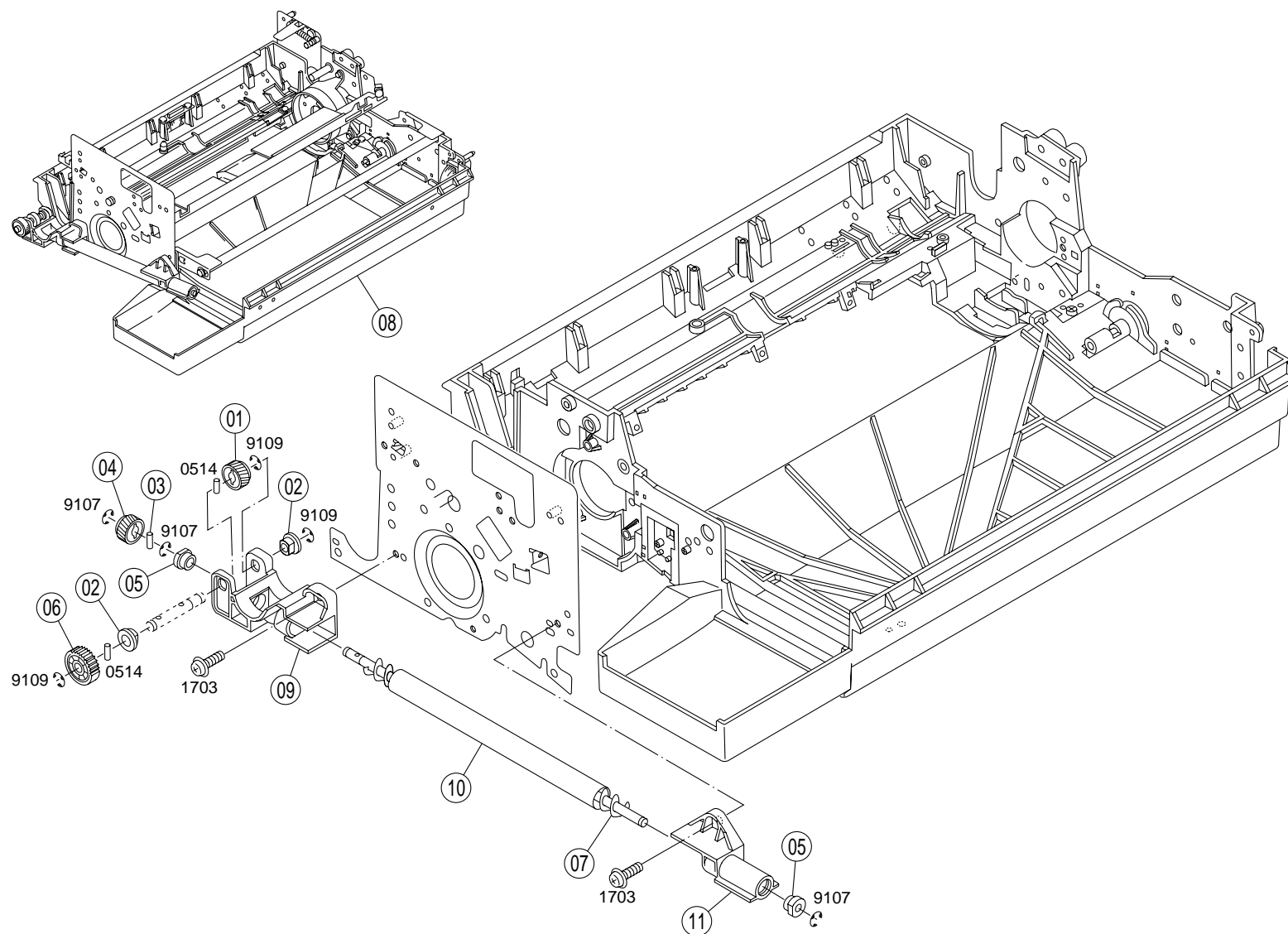


INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4014-4047-01	WIRING SADDLE	RP	2	19	4014-3195-01	POTENTIAL ASSY	RP	1
02	4014-1887-01	HOLDER		1	20	4027-1265-01	WIRE HARNESS ASSY		1
03	4027-1079-01	PLATE		1	21	4027-1402-01	WIRE HARNESS ASSY		1
04	4014-1798-01	WAVE WASHER		1	22	4027-1263-01	WIRE HARNESS ASSY		1
05	4027-1516-01	SET SCREW		1	23	4014-1690-01	BUSHING		1
06	4027-1474-01	COUPLING ASSY		1	24	4027-1076-01 NS	BRACKET		1
07	4027-1081-01	SHOULDER SCREW		3					
08	4014-1827-01	BUSHING		2					
09	4027-1080-01	STOPPER RING		3					
10	4014-3258-01	PWB-TONER	RP	1					
11	4027-1300-01	THERMO SENSOR ASSY	RP	1					
12	4014-1895-01	TORSION SPRING		1					
13	4014-1878-01	MOUNT PLATE		1					
14	4014-1881-01	WAVE WASHER		2					
15	4014-1880-01	SHOULDER SCREW		2					
16	4014-4068-01	CONNECTOR		1					
17	4014-4054-01	EDGE COVER		1					
18	4027-1535-01	CONNECTOR		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				

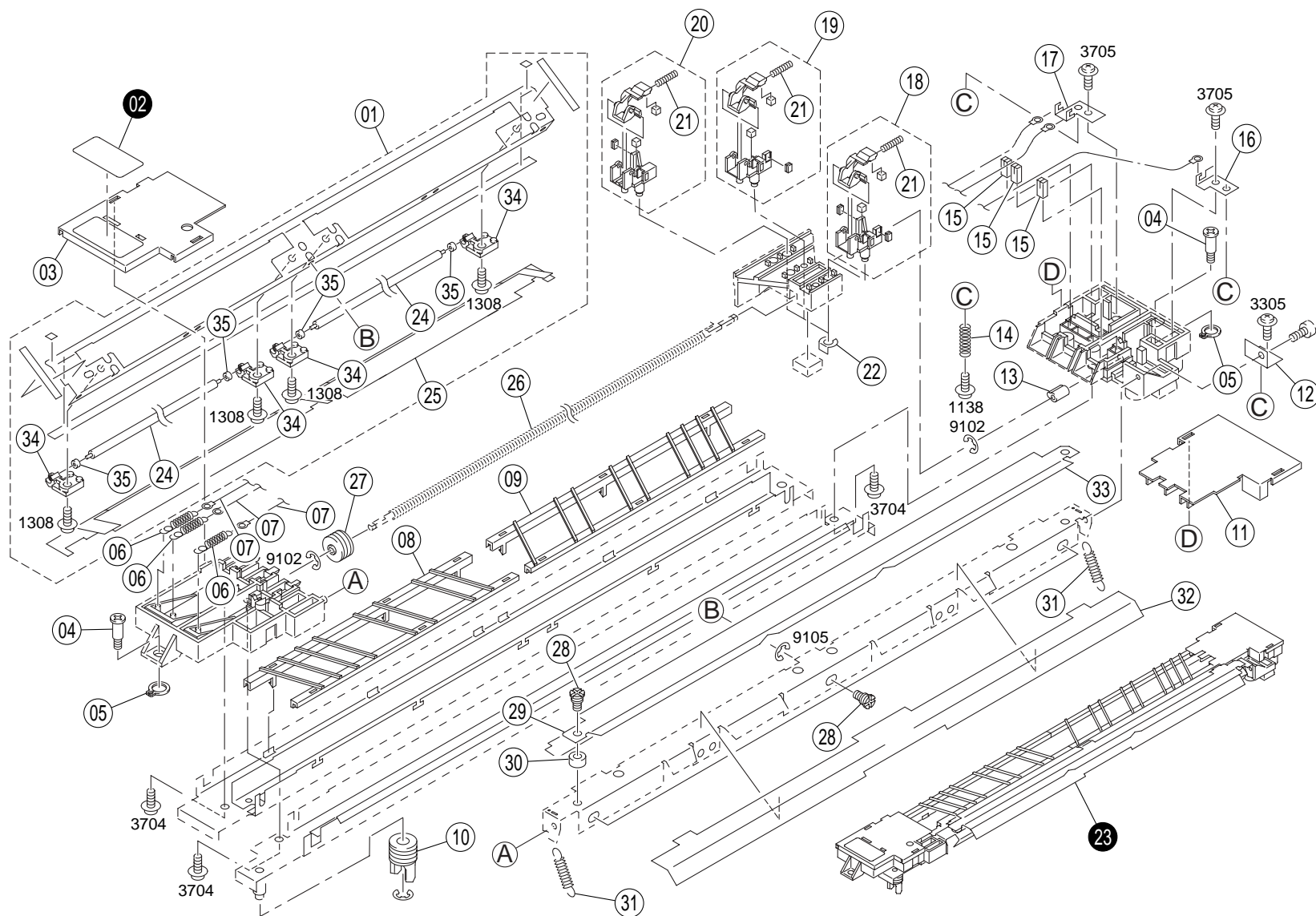


INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4027-1078-01	RAIL		1					
02	4014-1883-01	SHOULDER SCREW		2					
03	4014-1891-01	TENSION SPRING		2					
04	4014-1024-01	LEVER COLLAR		4					
05	4014-1890-01	SHOULDER SCREW		4					
06	4014-2160-01	HOLDER		1					
07	4014-1884-01	LEVER		1					
08	4014-1882-01	TENSION SPRING		2					
09	4014-4015-01	SCREW		1					
10	4027-1077-01	RAIL		1					
11	4014-1886-01	PIN		1					
12	4014-1885-01	LEVER		1					
13	4014-1893-01	ANTISPILL PLATE		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				

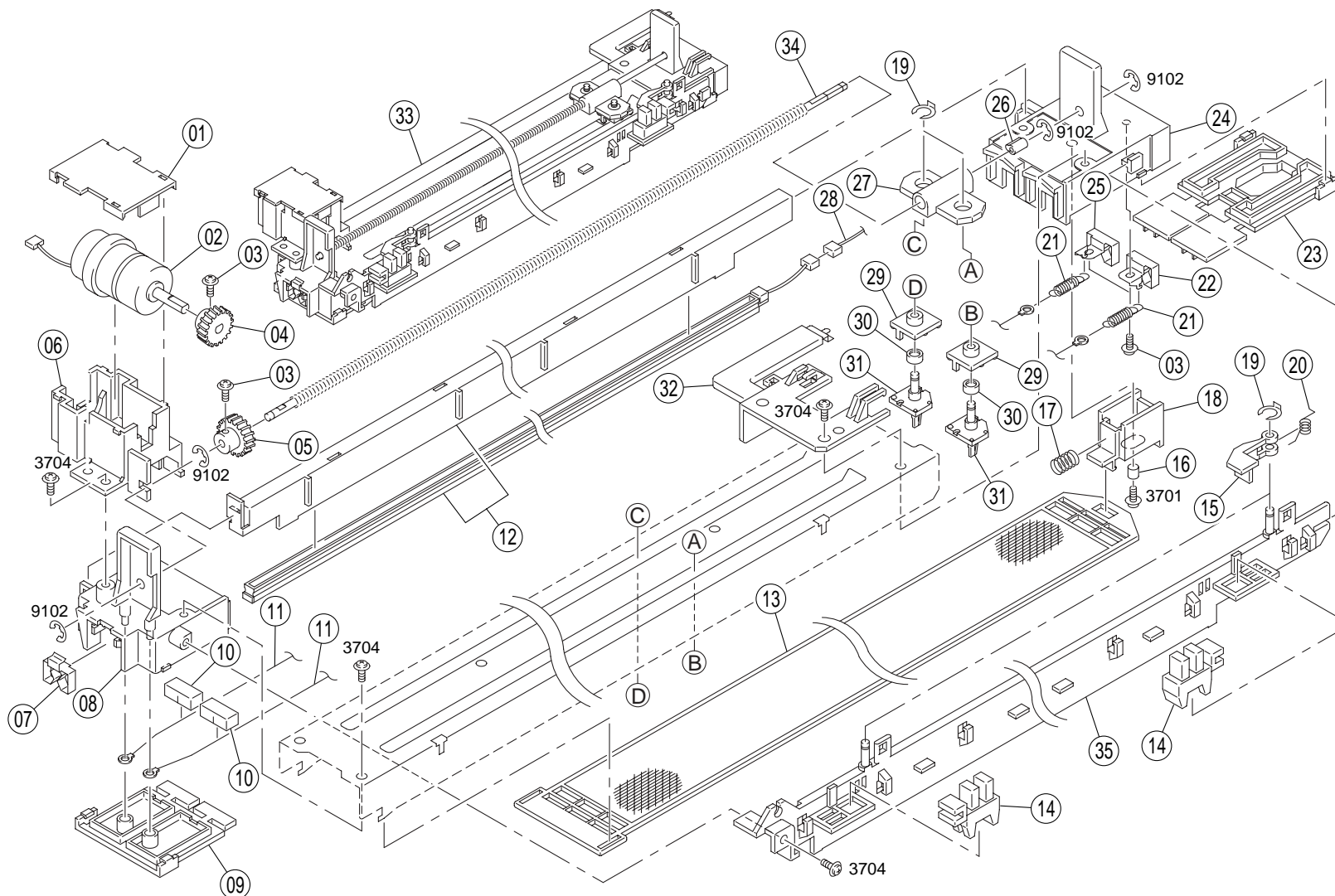
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4014-1924-01	HOLDER	RP	1	20	4014-1931-01	TENSION SPRING		1
02	4014-1926-01	PLATE		3	21	4014-1892-01	PLATE		2
03	4014-1925-01	HOLDER		1	22	4014-1750-01	STOPPER		1
04	4014-1929-01	TORSION SPRING		1	23	4014-2217-01	GEAR 32T		1
05	4014-1923-01	LEVER		1	24	4024-2181-01	EDGE COVER		1
06	4014-1930-01	TENSION SPRING		1	25	4014-1578-01	BUSHING		2
07	4014-1032-01	CLAW WHEEL		4	26	4014-2216-01	GEAR 30/20T		1
08	4014-4027-01	TAPPING SCREW		4	27	4014-2207-01	GEAR 40/18T		1
09	4014-3197-01	BRACKET		2	28	4014-2215-01	GEAR 34T		1
10	4014-3199-01	BRACKET		2	29	4014-3198-01	SOLENOID ASSY		1
11	4014-1894-01	SHOULDER SCREW		2					
12	4014-1927-01	BUSHING		2					
13	4027-1320-01	TORSION SPRING		3					
14	4014-3013-01	SEPARATOR		3					
15	4027-1515-01	SHOULDER SCREW		2					
17	4027-1039-01	LABEL		1					
18	4014-3196-01	COVER ASSY		1					
19	4014-4031-01	RETAINING RING		3					
INDEX	PART NO.	PART NAME		REC	QTY	SFIX			
16	4014-2324-01	LABEL		1	011, 221				
16	4027-1284-01	LABEL		1	211				



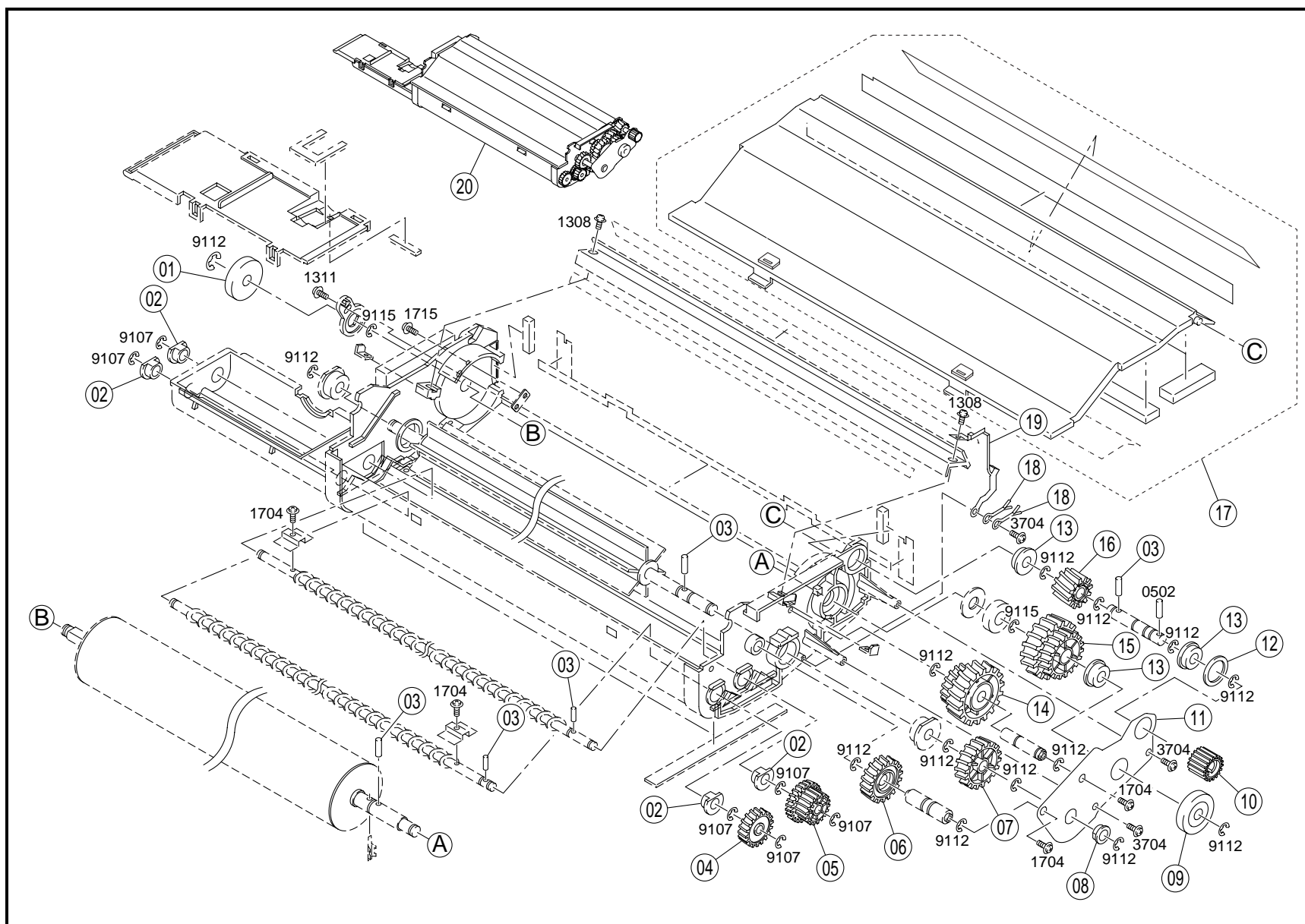
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4014-1692-01	GEAR 15T		1					
02	4014-1754-01	BUSHING		2					
03	4014-1749-01	PIN		1					
04	4014-2218-01	GEAR 15T		1					
05	4014-1713-01	BUSHING		2					
06	4014-2198-01	GEAR 24T		1					
07	4014-2151-01	CONVEYANCE ROLLER		1					
08	4027-1299-01	DRUM ASSY		1					
09	4014-2149-01	HOLDER		1					
10	4014-2150-01	RECYCLE PIPE		1					
11	4014-2152-01	HOLDER		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



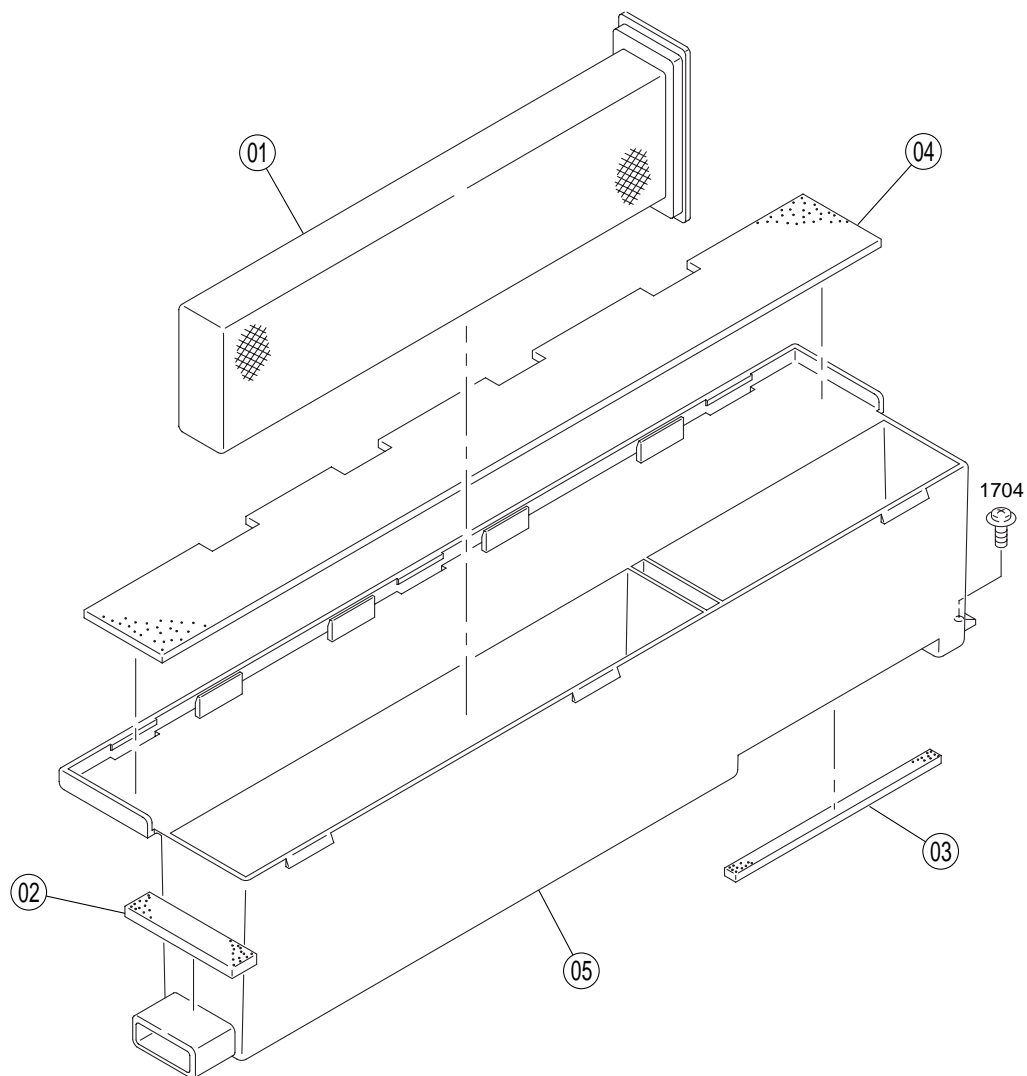
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4027-1316-01	GUIDE PLATE ASSY		1	20	4027-1319-01	CLEANER ASSY	RP	1
03	4027-1303-01	COVER		1	21	4014-1922-01	PRESSURE SPRING		3
04	4027-1013-01	SHOULDER SCREW		2	22	4014-1750-01	STOPPER	RP	3
05	4014-4032-01	RETAINING RING		2	24	4027-1311-01 NS	ROLLER		2
06	4014-1906-01	TENSION SPRING		3	25	4027-1312-01 NS	EARTH GROUND		1
07	4014-3011-01	DISCHARGING WIRE	RP	3	26	4027-1307-01 NS	SPRING		1
08	4027-1308-01	SEPARATION BRIDGE		1	27	4014-2209-01	GEAR 14T		1
09	4027-1309-01	SEPARATION BRIDGE		1	28	4014-1918-01	SHOULDER SCREW		5
10	4014-2208-01	GEAR 14T		1	29	4027-1313-01 NS	GUIDE		1
11	4027-1304-01	COVER		1	30	4014-1919-01	SPACER		2
12	4027-1310-01	PLATE		1	31	4027-1314-01 NS	SPRING		2
13	4024-2480-01	JOINT		1	32	4014-1920-01	GUIDE SHEET		1
14	4014-1916-01	PRESSURE SPRING		3	33	4027-1087-01 NS	GUIDE		1
15	4014-3012-01	RUBBER STRIP	RP	3	34	4027-1088-01 NS	SHAFT		4
16	4027-1305-01	TERMINAL		1	35	4014-1804-01	BUSHING		4
17	4027-1306-01	TERMINAL		1					
18	4027-1317-01	CLEANER ASSY	RP	1					
19	4027-1318-01	CLEANER ASSY	RP	1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				
02	4014-1833-01	LABEL HIGH TENSION		1	011, 211				
02	4014-1835-01	LABEL HIGH TENSION		1	221				
23	4027-1315-01	TRANS/SEP CORONA UNIT	RP	1	011, 211				
23	4027-1436-01	TRANS/SEP CORONA UNIT	RP	1	221				



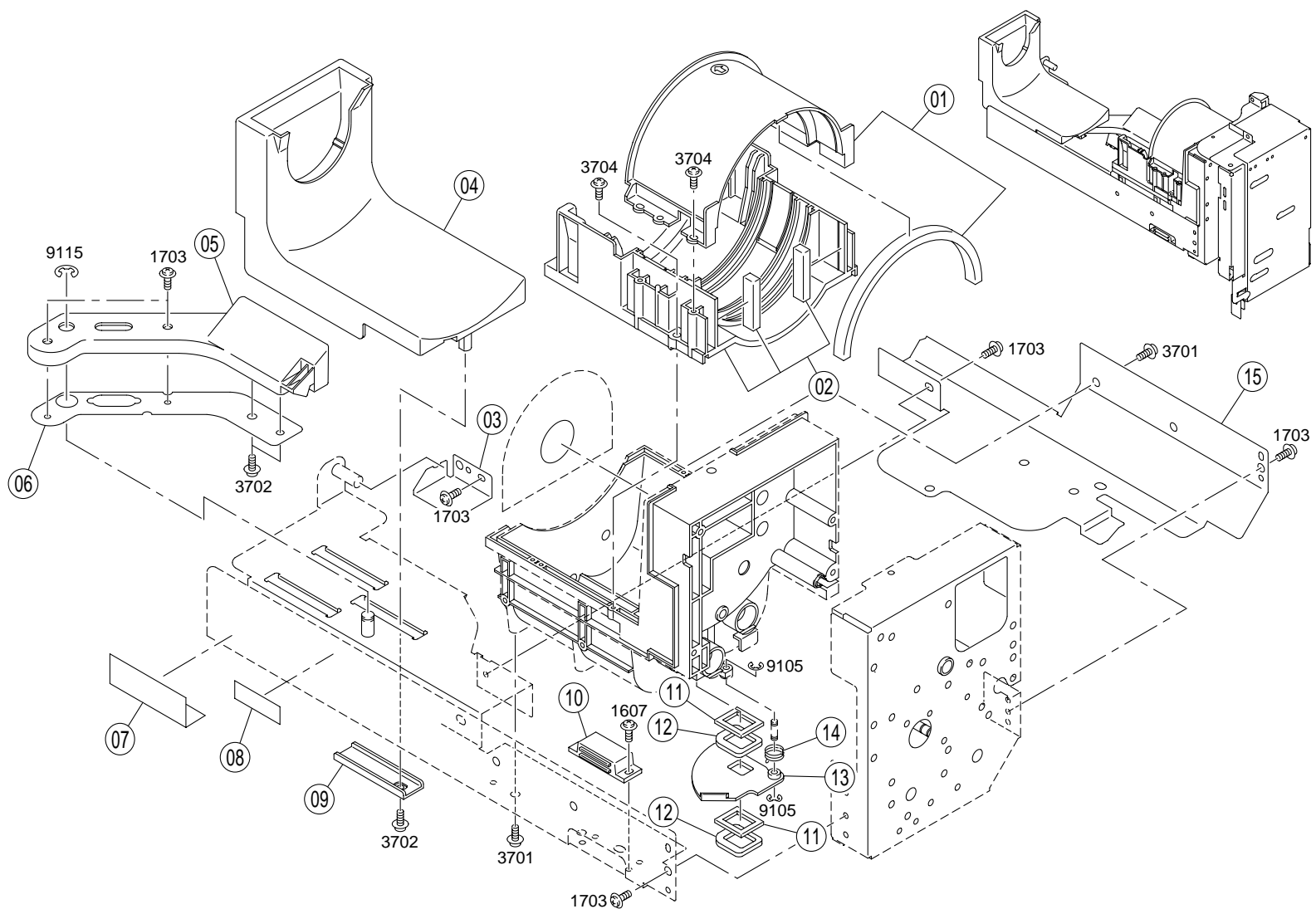
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4014-1904-01	LID		1	19	4014-1750-01	STOPPER	RP	4
02	4014-1636-01	MOTOR		1	20	4014-1909-01	TORSION SPRING		2
03	4014-4024-01	TAPPING SCREW		4	21	4014-1906-01	TENSION SPRING		2
04	4014-2194-01	GEAR 17T		1	22	4014-1900-01	PLATE SPRING		1
05	4014-2195-01	GEAR 17T		1	23	4014-1897-01	COVER		1
06	4027-1085-01	BLOCK		1	24	4027-1083-01	BLOCK		1
07	4014-1898-01	PLATE SPRING		1	25	4014-1901-01	PLATE SPRING		1
08	4027-1082-01	BLOCK		1	26	4024-2480-01	JOINT		1
09	4014-1896-01	COVER		1	27	4014-1902-01	HOLDER		1
10	4014-3003-01	CHARGING SHEET	RP	2	28	4027-1264-01	WIRE HARNESS ASSY		1
11	4014-3010-02	CHARGE WIRE	RP	2	29	4014-1907-01	HOLDER		2
12	4014-3201-01	PCL ASSEMBLY	RP	1	30	4014-1903-01	COLLAR		2
13	4014-3009-01	GRID	RP	1	31	4014-3022-01	CHARGE CLEANER ASSY	RP	2
14	4014-1023-01	PHOTO INTERRUPTER		2	32	4014-1899-01	COVER		1
15	4014-1908-01	ACTUATOR		2	33	4027-1301-01	CHARGING UNIT	RP	1
16	4014-1576-01	SPACER		1	34	4027-1302-01 NS	SPRING		1
17	4014-1905-01	PRESSURE SPRING		1	35	4027-1086-01 NS	GUIDE PLATE		1
18	4027-1084-01	KNOB		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4027-1324-01	ROLL		1	19	4014-1932-01	TERMINAL		1
02	4027-1027-01	BUSHING		4	20	4027-1321-01	DEVELOPING UNIT	RP	1
03	4014-4076-01	PIN		5					
04	4014-2206-01	GEAR 23T		1					
05	4014-2205-01	GEAR 20/26T		1					
06	4014-2204-01	GEAR 28T		1					
07	4014-2203-01	GEAR 31T		1					
08	4014-1712-01	BUSHING		1					
09	4027-1323-01	ROLL		1					
10	4014-2199-01	COUPLING		1					
11	4027-1089-01	REINFORCE PLATE		1					
12	4014-1933-01	COLLAR		1					
13	4014-1766-01	BUSHING		3					
14	4014-2202-01	GEAR 39/22T		1					
15	4014-2201-01	GEAR 40/30T		1					
16	4014-2200-01	GEAR 20T		1					
17	4027-1322-01	LID ASSY		1					
18	4014-1774-01	BIAS PIN		2					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4014-3014-01	FILTER	RP	1					
02	4014-1934-01	SPONGE		1					
03	4014-1935-01	SPONGE		1					
04	4014-1936-01	SEAL		1					
05	4027-1090-01 NS	HOLDER		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4014-3242-01	COVER ASSY		1					
02	4027-1483-01	HOLDER ASSY		1					
03	4027-1093-01	PLATE		1					
04	4014-1938-01	GUIDE		1					
05	4014-1939-01	LEVER		1					
06	4027-1094-01	REINFORCE PLATE		1					
07	4014-1752-01	KNOB SEAL		1					
08	4027-1430-01	LABEL		1					
09	4014-1943-01	GUIDE PLATE		1					
10	4014-1944-01	MAGNET CATCH		1					
11	4014-1800-01	CUSHION		2					
12	4014-1648-01	SPONGE		2					
13	4014-1941-01	SLIDE COVER		1					
14	4014-1942-01	TORSION SPRING		1					
15	4027-1091-01 NS	PLATE		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				